

SAFETY DATA SHEET

Version 6.13 Revision Date 08/08/2025 Print Date 08/09/2025

SECTION 1. IDENTIFICATION

1.1 Product identifiers

Product name : 1,4-Cyclohexadiene

Product Number : 125415 Brand : Aldrich CAS-No. : 628-41-1

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

Uses advised against : The product is being supplied under the TSCA R&D Exemption

(40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by

MilliporeSigma.

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.

3050 SPRUCE ST ST. LOUIS MO 63103 UNITED STATES

Telephone : +1 314 771-5765 Fax : +1 800 325-5052

1.4 Emergency telephone number

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-

527-3887 CHEMTREC (International) 24

Hours/day; 7 Days/week

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids : Category 2

Germ cell mutagenicity : Category 1B

Aldrich - 125415

Page 1 of 15



Carcinogenicity : Category 1A

Specific target organ toxicity - repeated

exposure

: Category 1 (Blood)

Short-term (acute) aquatic hazard

: Category 3

Other hazards

None known.

GHS label elements

Hazard pictograms





Signal Word : Danger

Hazard Statements : H225 Highly flammable liquid and vapour.

H340 May cause genetic defects.

H350 May cause cancer.

H372 Causes damage to organs (Blood) through

prolonged or repeated exposure. H402 Harmful to aquatic life.

Precautionary statements:

Prevention:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have

been read and understood.

P210 Keep away from heat/ sparks/ open flames/ hot

surfaces. No smoking.

P233 Keep container tightly closed.

P240 Ground/bond container and receiving equipment. P241 Use explosion-proof electrical/ ventilating/ lighting

equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static

discharge.

P260 Do not breathe mist or vapours. P264 Wash skin thoroughly after handling.

P270 Do not eat, drink or smoke when using this

product.

P273 Avoid release to the environment.

P280 Wear protective gloves/ protective clothing/ eye

protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with

Aldrich - 125415

Page 2 of 15



water/ shower.

P308 + P313 IF exposed or concerned: Get medical

advice/ attention.

P370 + P378 In case of fire: Use dry sand, dry chemical

or alcohol-resistant foam to extinguish.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved

waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
benzene	71-43-2*	>= 1 - < 5	-

^{*} Indicates that the identifier is a CAS No.

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Show this safety data sheet to the doctor in

attendance.

If inhaled : After inhalation: fresh air. Call in physician.

In case of skin contact : In case of skin contact: Take off immediately all

contaminated clothing. Rinse skin with water/ shower.

Consult a physician.

In case of eye contact : After eye contact: rinse out with plenty of water.

Call in ophthalmologist. Remove contact lenses.

If swallowed : After swallowing: immediately make victim drink

water (two glasses at most).

Consult a physician.

Most important symptoms and effects, both acute and delayed

: The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in

section 11

Protection of first-aiders : For personal protection see section 8.

Aldrich - 125415

Page 3 of 15



Notes to physician : No data available

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing

media

: Foam

Carbon dioxide (CO2)

Dry powder

Unsuitable extinguishing

media

: For this substance/mixture no limitations of

extinguishing agents are given.

Specific hazards during

fire fighting

: Combustible.

Pay attention to flashback.

Vapours are heavier than air and may spread along

floors.

Development of hazardous combustion gases or

vapours possible in the event of fire.

Forms explosive mixtures with air at ambient

temperatures.

Hazardous combustion

products

: Carbon oxides

Specific extinguishing

methods

: No data available

Further information

: Remove container from danger zone and cool with

water.

Prevent fire extinguishing water from contaminating

surface water or the ground water system.

Special protective equipment for fire-

fighters

: Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

Aldrich - 125415

AilliPDRE

Page 4 of 15

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Advice for non-emergency personnel: Do not breathe vapours, aerosols.

Avoid substance contact. Ensure adequate ventilation.

Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency

procedures, consult an expert. Advice for emergency responders: For personal protection see section 8.

Environmental precautions

: Do not let product enter drains.

Risk of explosion.

Methods and materials for containment and cleaning up

: Cover drains. Collect, bind, and pump off spills.
Observe possible material restrictions (see sections 7

and 10).

Take up carefully with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected

area.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2.2.

Advice on protection against fire and explosion

: Keep away from open flames, hot surfaces and

sources of ignition.

Take precautionary measures against static discharge.

Advice on safe handling

: Work under hood. Do not inhale substance/mixture.

Avoid generation of vapours/aerosols.

Further information on storage conditions

: Keep container tightly closed in a dry and well-

ventilated place.

Keep away from heat and sources of ignition. Keep locked up or in an area accessible only to

qualified or authorised persons.

Storage class : 3, Flammable liquids

Recommended storage

temperature

: 36 - 46 °F / 2 - 8 °C

Packaging material : Suitable material: Mild Steel Drum

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type	Control	Basis
Aldrich - 125415				

Millipore SigMa

Page 5 of 15

		(Form of exposure)	parameters / Permissible concentration	
benzene	71-43-2	TWA	0.5 ppm	ACGIH
		STEL	2.5 ppm	ACGIH
		TWA	10 ppm	OSHA Z-2
		CEIL	25 ppm	OSHA Z-2
		Peak	50 ppm	OSHA Z-2
		TWA	0.1 ppm	NIOSH REL
		ST	1 ppm	NIOSH REL

Engineering measures : No data available

Personal protective equipment

Respiratory protection : required when vapours/aerosols are generated.

Our recommendations on filtering respiratory

protection are based on the following standards: DIN

EN 143, DIN 14387 and other accompanying

standards relating to the used respiratory protection

system.

Recommended Filter

type:

: Filter type ABEK

The entrepeneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection

Remarks : required

Eye protection : Use equipment for eye protection tested and

approved under appropriate government standards

such as NIOSH (US) or EN 166(EU).

Safety glasses

Skin and body protection : Flame retardant antistatic protective clothing.

Hygiene measures : Immediately change contaminated clothing. Apply

preventive skin protection. Wash hands and face

after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : clear, liquid

Aldrich - 125415

Page 6 of 15



Color : colourless

Odor : No data available

Odor Threshold : No data available pH : No data available

Melting point : No data available

Boiling point/boiling range : 190 - 192 °F / 88 - 89 °C

Method: lit.

Flash point : $19 \, ^{\circ}\text{F} / -7 \, ^{\circ}\text{C}$

Method: closed cup

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Flammability (liquids) : No data available

Burning rate : No data available

Upper explosion limit / Upper flammability limit

: No data available

Lower explosion limit / Lower flammability limit : No data available

Vapor pressure : No data available

Relative vapour density : No data available

Relative density : No data available

Density : 0.847 g/mL (77 °F / 25 °C)

Method: lit.

Water solubility : No data available

Partition coefficient: n-

octanol/water

: No data available

Autoignition temperature : No data available

Decomposition

temperature

: No data available

Aldrich - 125415

Page 7 of 15

Viscosity, dynamic : No data available

Viscosity, kinematic : No data available

Flow time : No data available

Explosive properties : No data available

Oxidizing properties : No data available

Molecular weight : 80.13 g/mol

Particle characteristics

Particle size : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Vapours may form explosive mixture with air.

Chemical stability : The product is chemically stable under standard

ambient conditions (room temperature) .

Possibility of hazardous

reactions

: No data available

Conditions to avoid : Warming.

Incompatible materials : No data available

products

Hazardous decomposition : In the event of fire: see section 5

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

Acute toxicity estimate Oral - > 5,000 mg/kg

(Calculation method) Oral: No data available Inhalation: No data available Dermal: No data available

No data available

Skin corrosion/irritation Remarks: No data available

Serious eye damage/eye irritation

Remarks: No data available

Respiratory or skin sensitization

No data available

Aldrich - 125415



Germ cell mutagenicity

No data available

Carcinogenicity

IARC: 1 - Group 1: Carcinogenic to humans (benzene)

NTP: No component of this product present at levels greater than or equal to 0.1% is

identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is

on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available (Cyclohexa-1,4-diene)

11.2 Additional Information

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated. (Cyclohexa-1,4-diene)

Stomach - Irregularities - Based on Human Evidence

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

benzene:

Toxicity to fish : LC50 (Oryzias latipes (Orange-red killifish)): > 100

mg/l

End point: mortality Exposure time: 96 h Test Type: semi-static test Analytical monitoring: yes

Method: OECD Test Guideline 203

GLP: yes

Toxicity to daphnia and

other aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): > 1,000 mg/l

End point: Immobilization Exposure time: 48 h Test Type: semi-static test Analytical monitoring: yes

Method: OECD Test Guideline 202

Aldrich - 125415 Page 9 of 15

GLP: yes

NOEC (Daphnia magna (Water flea)): > 1,000 mg/l

End point: Immobilization Exposure time: 48 h Test Type: semi-static test Analytical monitoring: yes

Method: OECD Test Guideline 202

GLP: yes

Toxicity to algae/aquatic

plants

: ErC50 (Pseudokirchneriella subcapitata (green

algae)): > 1,000 mg/l Exposure time: 72 h Test Type: static test Analytical monitoring: yes

Method: OECD Test Guideline 201

GLP: yes

NOEC (Pseudokirchneriella subcapitata (green algae)):

>= 1,000 mg/l Exposure time: 72 h Test Type: static test Analytical monitoring: yes

Method: OECD Test Guideline 201

GLP: yes

Toxicity to fish (Chronic

toxicity)

: NOEC (Pimephales promelas (fathead minnow)): 0.8

mg/

Exposure time: 32 d

Test Type: flow-through test Analytical monitoring: yes

Remarks: (ECHA)

Toxicity to daphnia and

other aquatic

invertebrates (Chronic

toxicity)

: LC50 (Daphnia magna (Water flea)): > 100 mg/l

End point: mortality Exposure time: 21 d

Test Type: semi-static test Analytical monitoring: yes

Method: OECD Test Guideline 211

GLP: yes

Toxicity to microorganisms

: EC50 (activated sludge): > 1,000 mg/l

Exposure time: 3 h Test Type: static test

Method: OECD Test Guideline 209

GLP: yes

Ecotoxicology Assessment

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

Aldrich - 125415

1illiPDR*e*

Page 10 of 15

Persistence and degradability

Components:

benzene:

Biodegradability : aerobic

Inoculum: activated sludge, non-adapted

Concentration: 17 mg/l Result: Readily biodegradable.

Biodegradation: 96 % Exposure time: 28 d

Method: OECD Test Guideline 301F

GLP: yes

Bioaccumulative potential

Components:

benzene:

Bioaccumulation : Species: Leuciscus idus (Golden orfe)

Bioconcentration factor (BCF): 10

Exposure time: 3 d

Concentration: 0.05 mg/l

Partition coefficient: n-

octanol/water

: log Pow: 2.13 (77 °F / 25 °C)

pH: 7

Remarks: Bioaccumulation is not expected.

(ECHA)

Mobility in soil

No data available

Other adverse effects

Components:

benzene:

Additional ecological

information

: Endangers drinking-water supplies if allowed to enter

soil or water.

Discharge into the environment must be avoided.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Waste material must be disposed of in accordance

with the national and local regulations. Leave

chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product

itself.

Aldrich - 125415

Page 11 of 15

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 3295

Proper shipping name : Hydrocarbons, liquid, n.o.s.

Class : 3 Packing group : II

Labels : Class 3 - Flammable liquids

Packing instruction (cargo: 364

aircraft)

Packing instruction : 353

(passenger aircraft)

IMDG-Code

UN number : UN 3295

Proper shipping name : HYDROCARBONS, LIQUID, N.O.S.

Class : 3
Packing group : II
Labels : 3
EmS Code : F-E, S-D

Marine pollutant : no

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations

49 CFR Road

UN/ID/NA number : UN 3295

Proper shipping name : Hydrocarbons, liquid, n.o.s.

Class : 3 Packing group : II

Labels : Class 3 - Flammable liquids

ERG Code : 128 Marine pollutant : no

Poison Inhalation Hazard: No

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

Components	CAS-No.	Component	Calculated product
------------	---------	-----------	--------------------

Aldrich - 125415

illipore

Page 12 of 15

		RQ (lbs)	RQ (lbs)
benzene	71-43-2	10	333
benzene	71-43-2	10	10 (D018)

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 : Fire Hazard

Hazards Acute Health Hazard

Chronic Health Hazard

SARA 313 : The following components are subject to reporting

levels established by SARA Title III, Section 313:

benzene 71-43-2 >= 1 - < 5 %

US State Regulations

Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

Maine Chemicals of High Concern

Product does not contain any listed chemicals

Vermont Chemicals of High Concern

Product does not contain any listed chemicals

Washington Chemicals of High Concern

Product does not contain any listed chemicals

The components of this product are reported in the following inventories:

TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL : USA. NIOSH Recommended Exposure Limits

OSHA Z-2 : USA. Occupational Exposure Limits (OSHA) - Table Z-

2

ACGIH / TWA : 8-hour, time-weighted average ACGIH / STEL : Short-term exposure limit

Aldrich - 125415



NIOSH REL / TWA : Time-weighted average concentration for up to a 10-

hour workday during a 40-hour workweek

NIOSH REL / ST : STEL - 15-minute TWA exposure that should not be

exceeded at any time during a workday

OSHA Z-2 / TWA : 8-hour time weighted average OSHA Z-2 / CEIL : Acceptable ceiling concentration

OSHA Z-2 / Peak : Acceptable maximum peak above the acceptable

ceiling concentration for an 8-hr shift

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN -Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx -Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA -International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO -International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO -International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA -Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

Aldrich - 125415 Page 14 of 15



Copyright 2025 Sigma-Aldrich Co. LLC. License granted to make unlimited paper copies for internal use only.

Revision Date : 08/08/2025

The branding on the header and/or footer of this document may temporarily not visually match the product purchased as we transition our branding. However, all of the information in the document regarding the product remains unchanged and matches the product ordered. For further information please contact mlsbranding@sial.com.

US / EN

Aldrich - 125415 Page 15 of 15

