

# • SAFETY DATA SHEET

Version 6.15  
Revision Date 09/27/2025  
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## SECTION 1. IDENTIFICATION

### 1.1 Product identifiers

Product name : (S)-(-)-Limonene  
Product Number : 218367  
Brand : Aldrich  
Index-No. : 601-029-00-7  
CAS-No. : 5989-54-8

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances  
Uses advised against : The product is being supplied under the TSCA R&D Exemption (40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by MilliporeSigma.

### 1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.  
3050 SPRUCE ST  
ST. LOUIS MO 63103  
UNITED STATES  
Telephone : +1 314 771-5765  
Fax : +1 800 325-5052

### 1.4 Emergency telephone number

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

## SECTION 2. HAZARDS IDENTIFICATION

**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

**Hazards for the product as supplied**

Flammable liquids : Category 3

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Skin irritation	: Category 2
Skin sensitisation	: Sub-category 1B
Aspiration hazard	: Category 1
Short-term (acute) aquatic hazard	: Category 1
Long-term (chronic) aquatic hazard	: Category 1

#### Other hazards

None known.

#### GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H226 Flammable liquid and vapour.  
H304 May be fatal if swallowed and enters airways.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P233 Keep container tightly closed.  
P240 Ground and bond container and receiving equipment.  
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.  
P242 Use non-sparking tools.  
P243 Take action to prevent static discharges.  
P261 Avoid breathing mist or vapours.  
P264 Wash skin thoroughly after handling.  
P272 Contaminated work clothing must not be allowed out of the workplace.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**  
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P331 Do NOT induce vomiting.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

P391 Collect spillage.

**Storage:**

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

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### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

**Components**

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
(S)-(-)-p-mentha-1,8-diene	5989-54-8*	>= 80 - <= 100	TSC

\* Indicates that the identifier is a CAS No.

TSC- the actual concentration or concentration range is withheld as a trade secret

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### SECTION 4. FIRST AID MEASURES

General advice : Show this safety data sheet to the doctor in attendance.

If inhaled : After inhalation: fresh air.

In case of skin contact : In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.

In case of eye contact : After eye contact: rinse out with plenty of water. Remove contact lenses.

If swallowed : After swallowing: caution if victim vomits. Risk of aspiration! Keep airways free. Pulmonary failure possible after aspiration of vomit. Call a physician immediately.

Most important : The most important known symptoms and effects are

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symptoms and effects, both acute and delayed	described in the labelling (see section 2.2) and/or in section 11
Protection of first-aiders	: For personal protection see section 8.
Notes to physician	: No data available

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## SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Carbon dioxide (CO <sub>2</sub> ) Foam Dry powder
Unsuitable extinguishing media	: For this substance/mixture no limitations of extinguishing agents are given.
Specific hazards during fire fighting	: Combustible.  Vapours are heavier than air and may spread along floors.  Forms explosive mixtures with air at elevated temperatures.  Development of hazardous combustion gases or vapours possible in the event of fire.
Hazardous combustion products	: Carbon oxides
Specific extinguishing methods	: No data available
Further information	: Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.
Special protective equipment for fire- fighters	: Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

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## SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Advice for non-emergency personnel: Do not breathe vapours, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. Advice for emergency responders: For personal protection see section 8.
Environmental precautions	: Do not let product enter drains. Risk of explosion.
Methods and materials for containment and cleaning up	: Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

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## SECTION 7. HANDLING AND STORAGE

For precautions see section 2.2.

Advice on protection against fire and explosion	: Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.
Further information on storage conditions	: Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition.
Storage class	: 3, Flammable liquids
Recommended storage temperature	: Recommended storage temperature see product label.

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## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
(S)-(-)-p-mentha-1,8-diene	5989-54-8	TWA	2 ppm	US WEEL

		STEL	5 ppm	US WEEL
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**Engineering measures** : No data available

### Personal protective equipment

Respiratory protection : required when vapours/aerosols are generated.  
Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type: : Filter A (acc. to DIN 3181) for vapours of organic compounds

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

### Hand protection

Material : butyl-rubber  
Break through time : 480 min  
Glove thickness : 0.7 mm  
Protective index : Full contact  
Manufacturer : Butoject® (KCL 898)

Material : Latex gloves  
Break through time : 30 min  
Glove thickness : 0.6 mm  
Protective index : Splash contact  
Manufacturer : Lapren® (KCL 706 / Aldrich Z677558, Size M)

Remarks : This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: [www.kcl.de](http://www.kcl.de)).

Eye protection : Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).  
Safety glasses

Skin and body protection : Flame retardant antistatic protective clothing.

Hygiene measures : Immediately change contaminated clothing. Apply

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preventive skin protection. Wash hands and face  
after working with substance.

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## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid (68 °F / 20 °C, 1,013 hPa)
Color	: light yellow
Odor	: No data available
Odor Threshold	: No data available
pH	: No data available
Melting point/ range	: -100.57 °F / -73.65 °C Method: OECD Test Guideline 102
Boiling point/boiling range	: 347 - 351 °F / 175 - 177 °C Method: lit.
Flash point	: 124 °F / 51 °C (ca. 1,013.25 hPa) Method: Regulation (EC) No. 440/2008, Annex, A.9, closed cup
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Flammability (liquids)	: No data available
Burning rate	: No data available
Upper explosion limit / Upper flammability limit	: Upper explosion limit 6.1 %(V)
Lower explosion limit / Lower flammability limit	: Lower explosion limit 0.7 %(V)
Vapor pressure	: < 4 hPa (57.9 °F / 14.4 °C)
Relative vapour density	: 4.7 (Air = 1.0)
Relative density	: No data available
Density	: 0.844 g/cm <sup>3</sup> (77 °F / 25 °C) Method: lit.

Water solubility	: No data available
Partition coefficient: n-octanol/water	: log Pow: 4.38 (99 °F / 37 °C) pH: 7.2 Method: OECD Test Guideline 117 Potential bioaccumulation
Autoignition temperature	: 473 °F / 245 °C (995.44 hPa) Method: Regulation (EC) No. 440/2008, Annex, A.15 GLP: yes
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: 0.846 mPa.s (77 °F / 25 °C) Method: OECD Test Guideline 114
Viscosity, kinematic	: No data available
Flow time	: No data available
Explosive properties	: Not classified as explosive.
Oxidizing properties	: none
Molecular weight	: 136.23 g/mol
Particle characteristics	
Particle size	: No data available

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## SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Vapour/air-mixtures are explosive at intense warming.
Chemical stability	: The product is chemically stable under standard ambient conditions (room temperature) .
Possibility of hazardous reactions	: Violent reactions possible with: Strong oxidizing agents acids
Conditions to avoid	: Heating.
Incompatible materials	: No data available
Hazardous decomposition products	: In the event of fire: see section 5



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## SECTION 11. TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

#### Acute toxicity

LD50 Oral - Rat - 4,400 mg/kg

Remarks: (External MSDS)

Inhalation: No data available

LD50 Dermal - Rabbit - > 5,000 mg/kg

Remarks: (ECHA)

#### Skin corrosion/irritation

Remarks: Causes skin irritation.

Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

#### Serious eye damage/eye irritation

Eyes - Rabbit

Result: No eye irritation

(OECD Test Guideline 405)

#### Respiratory or skin sensitization

Local lymph node assay (LLNA) - Mouse

Result: positive

(OECD Test Guideline 429)

Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

#### Germ cell mutagenicity

Test Type: Ames test

Test system: *S. typhimurium*

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Test Type: In vitro mammalian cell gene mutation test

Test system: mouse lymphoma cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Test Type: Mutagenicity (mammal cell test): chromosome aberration.

Test system: Chinese hamster ovary cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

Test Type: sister chromatid exchange assay

Test system: Chinese hamster ovary cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 479

Result: negative

Test Type: comet assay

Species: Rat

Application Route: Oral

Result: negative

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Remarks: (ECHA)

### **Carcinogenicity**

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

### **Reproductive toxicity**

No data available

### **Specific target organ toxicity - single exposure**

No data available

### **Specific target organ toxicity - repeated exposure**

No data available

### **Aspiration hazard**

Aspiration may cause pulmonary oedema and pneumonitis.

## **11.2 Additional Information**

Repeated dose toxicity - Mouse - male and female - Oral - 13 Weeks - No observed adverse effect level - 500 mg/kg - Lowest observed adverse effect level - 1,000 mg/kg

RTECS: OS8350000

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

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## **SECTION 12. ECOLOGICAL INFORMATION**

### **Ecotoxicity**

#### **Components:**

#### **(S)-(-)-p-mentha-1,8-diene:**

#### **Ecotoxicology Assessment**

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

### **Persistence and degradability**

#### **Components:**

#### **(S)-(-)-p-mentha-1,8-diene:**

Biodegradability : aerobic  
Inoculum: activated sludge, non-adapted  
Concentration: 2 mg/l  
Result: Readily biodegradable.

Biodegradation: 85 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301D  
GLP: yes

### **Bioaccumulative potential**

#### **Components:**

##### **(S)-(-)-p-mentha-1,8-diene:**

Partition coefficient: n-octanol/water : log Pow: 4.38 (99 °F / 37 °C)  
pH: 7.2  
Method: OECD Test Guideline 117  
Remarks: Potential bioaccumulation

### **Mobility in soil**

No data available

### **Other adverse effects**

#### **Product:**

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances  
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

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## **SECTION 13. DISPOSAL CONSIDERATIONS**

### **Disposal methods**

Waste from residues : Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

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## **SECTION 14. TRANSPORT INFORMATION**

### **International Regulations**

#### **IATA-DGR**

UN/ID No. : UN 2052  
Proper shipping name : Dipentene  
Class : 3  
Packing group : III  
Labels : Class 3 - Flammable liquids  
Packing instruction (cargo aircraft) : 366  
Packing instruction : 355

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(passenger aircraft)

**IMDG-Code**

UN number : UN 2052  
Proper shipping name : DIPENTENE

Class : 3  
Packing group : III  
Labels : 3  
EmS Code : F-E, S-E  
Marine pollutant : yes

**Transport in bulk according to IMO instruments**

Not applicable for product as supplied.

**National Regulations**

**49 CFR Road**

UN/ID/NA number : UN 2052  
Proper shipping name : Dipentene

Class : 3  
Packing group : III  
Labels : Class 3 - Flammable liquids  
ERG Code : 128  
Marine pollutant : yes

Poison Inhalation Hazard : No

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

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**SECTION 15. REGULATORY INFORMATION**

**CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

**SARA 304 Extremely Hazardous Substances Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Fire Hazard  
Acute Health Hazard

**SARA 313**

: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

**Clean Water Act**

This product does not contain any Hazardous Substances listed under the U.S. Clean Water Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. Clean Water Act, Section 311, Table 117.3.

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

This product does not contain any priority pollutants related to the U.S. Clean Water Act

**US State Regulations****Massachusetts Right To Know**

No components are subject to the Massachusetts Right to Know Act.

**Maine Chemicals of High Concern**

Product does not contain any listed chemicals

**Vermont Chemicals of High Concern**

Product does not contain any listed chemicals

**Washington Chemicals of High Concern**

Product does not contain any listed chemicals

**The components of this product are reported in the following inventories:**

TSCA : All substances listed as active on the TSCA inventory

**TSCA list**

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

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**SECTION 16. OTHER INFORMATION****Full text of other abbreviations**

US WEEL : USA. Workplace Environmental Exposure Levels

(WEEL)  
US WEEL / TWA : 8-hr TWA  
US WEEL / STEL : Short-Term TWA

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See [www.sigma-aldrich.com](http://www.sigma-aldrich.com) and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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