

SAFETY DATA SHEET

Version 6.13
Revision Date 04/28/2025
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SECTION 1. IDENTIFICATION

1.1 Product identifiers

Product name : 1,4-Phenylene diisocyanate

Product Number : 262242
Brand : Aldrich
CAS-No. : 104-49-4

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

Uses advised against : The product is being supplied under the TSCA R&D Exemption (40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by MilliporeSigma.

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity (Inhalation) : Category 2

Skin irritation : Category 2

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Eye irritation	: Category 2A
Respiratory sensitization	: Category 1
Skin sensitization	: Category 1
Specific target organ toxicity - single exposure	: Category 3 (Respiratory system)
Short-term (acute) aquatic hazard	: Category 2
Long-term (chronic) aquatic hazard	: Category 2

Other hazards

None known.

GHS label elements

Hazard pictograms	:	   
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Signal Word	: Danger
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Hazard Statements	: <ul style="list-style-type: none"> H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H330 Fatal if inhaled. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H335 May cause respiratory irritation. H411 Toxic to aquatic life with long lasting effects.
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Precautionary Statements	: <p>Prevention:</p> <ul style="list-style-type: none"> P260 Do not breathe dust. P264 Wash skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing must not be allowed out of the workplace. P273 Avoid release to the environment. P280 Wear protective gloves/ eye protection/ face protection. P284 Wear respiratory protection. <p>Response:</p> <ul style="list-style-type: none"> P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P304 + P340 + P310 IF INHALED: Remove person to
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fresh air and keep comfortable for breathing.
 Immediately call a POISON CENTER/ doctor.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
 P337 + P313 If eye irritation persists: Get medical advice/ attention.
 P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.
 P362 Take off contaminated clothing and wash before reuse.
 P391 Collect spillage.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
 P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
p-Phenylene diisocyanate	104-49-4*	>= 90 - <= 100	-

* Indicates that the identifier is a CAS No.

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : First aiders need to protect themselves.
 Show this material safety data sheet to the doctor in attendance.

If inhaled : After inhalation: fresh air. Immediately call in physician.
 If breathing stops: immediately apply artificial respiration, if necessary also oxygen.

In case of skin contact : In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower.
 Consult a physician.

In case of eye contact	: After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.
If swallowed	: After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.
Most important symptoms and effects, both acute and delayed	: The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11
Protection of first-aiders	: For personal protection see section 8.
Notes to physician	: No data available

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Water Foam Carbon dioxide (CO ₂) Dry powder
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Unsuitable extinguishing media	: For this substance/mixture no limitations of extinguishing agents are given.
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Specific hazards during fire fighting	: Combustible.
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Vapors are heavier than air and may spread along floors.

Forms explosive mixtures with air on intense heating.

Development of hazardous combustion gases or vapours possible in the event of fire.

Hazardous combustion products	: Carbon oxides Nitrogen oxides (NO _x)
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Specific extinguishing	: No data available
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methods

Further information : Suppress (knock down) gases/vapors/mists with a water spray jet.
Prevent fire extinguishing water from contaminating surface water or the ground water system.

Special protective equipment for fire-fighters : Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Advice for non-emergency personnel:
Avoid generation and inhalation of dusts in all circumstances.
Avoid substance contact.
Ensure adequate ventilation.
Evacuate the danger area, observe emergency procedures, consult an expert.
Advice for emergency responders:
For personal protection see section 8.

Environmental precautions : Do not let product enter drains.

Methods and materials for containment and cleaning up : Cover drains. Collect, bind, and pump off spills.
Observe possible material restrictions (see sections 7 and 10).
Take up carefully. Dispose of properly. Clean up affected area.
Avoid generation of dusts.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2.2.

Advice on safe handling : Work under hood. Do not inhale substance/mixture.

Further information on storage conditions : Tightly closed.
Dry.
Keep in a well-ventilated place.
Keep locked up or in an area accessible only to qualified or authorized persons.

Storage class : 6.1A, Combustible, acute toxic Cat. 1 and 2 / very toxic hazardous materials

Recommended storage temperature	: Recommended storage temperature see product label.
Further information on storage stability	: Air and moisture sensitive. Handle and store under inert gas.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : No data available

Personal protective equipment

Respiratory protection : required when dusts are generated.

Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type: : Filter type P3

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection

Material	: Nitrile rubber
Break through time	: 480 min
Glove thickness	: 0.11 mm
Protective index	: Full contact
Manufacturer	: KCL 741 Dermatril® L

Material	: Nitrile rubber
Break through time	: 480 min
Glove thickness	: 0.11 mm
Protective index	: Splash contact
Manufacturer	: KCL 741 Dermatril® L

Remarks	: Handle with impervious gloves. This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing
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with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

- Eye protection : Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
Safety glasses
- Skin and body protection : protective clothing
- Hygiene measures : Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : crystalline
- Color : white, to, yellow
- Odor : No data available
- Odor Threshold : No data available
pH : No data available
- Melting point/ range : 205 - 210 °F / 96 - 99 °C
Method: lit.
- Boiling point/boiling range : 500 °F / 260 °C
Method: lit.
- Flash point : > 235 °F / > 113 °C
Method: closed cup
- Evaporation rate : No data available
- Flammability (solid, gas) : No data available
- Flammability (liquids) : No data available
- Burning rate : No data available
- Upper explosion limit /
Upper flammability limit : No data available
- Lower explosion limit / : No data available

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Lower flammability limit

Vapor pressure : < 0.01 hPa (68 °F / 20 °C)

Relative vapor density : No data available

Relative density : No data available

Density : No data available

Solubility(ies)

Water solubility : ca. 130 g/l (68 °F / 20 °C)
pH: 7

Partition coefficient: n-octanol/water : No data available

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity, dynamic : No data available

Viscosity, kinematic : No data available

Flow time : No data available

Explosive properties : Not classified as explosive.

Oxidizing properties : none

Molecular weight : 160.13 g/mol

Particle characteristics

Particle size : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Forms explosive mixtures with air on intense heating.

A range from approx. 15 Kelvin below the flash point is to be rated as critical.

The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.

Chemical stability : The product is chemically stable under standard

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ambient conditions (room temperature) .

Possibility of hazardous reactions : No data available

Conditions to avoid : Air

Strong heating.

Incompatible materials : Strong oxidizing agents
Amines
Strong bases
Strong acids

Hazardous decomposition products : In the event of fire: see section 5

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - female - 5,000 mg/kg

(OECD Test Guideline 423)

Acute toxicity estimate Inhalation - 4 h - 0.051 mg/l - dust/mist

(Expert judgment)

Acute toxicity estimate Inhalation - Expert judgment - 4 h - 0.051 mg/l - dust/mist

LD50 Dermal - female - \geq 2,000 mg/kg

(OECD Test Guideline 402)

Skin corrosion/irritation

Remarks: Causes skin irritation.

Serious eye damage/eye irritation

Remarks: Causes serious eye irritation.

Respiratory or skin sensitization

May cause allergic respiratory and skin reactions

Germ cell mutagenicity

No data available

Carcinogenicity

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

May cause respiratory irritation.

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

11.2 Additional Information

RTECS: CZ6150000

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:****p-Phenylene diisocyanate:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 133 mg/l
End point: mortality
Exposure time: 96 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 4.46 mg/l
End point: mortality
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202
GLP: yes

Toxicity to algae/aquatic plants : ErC50 (Pseudokirchneriella subcapitata): 25.46 mg/l
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 201
GLP: yes

Toxicity to microorganisms : EC50 (activated sludge): $\geq 1,000$ mg/l
Exposure time: 3 h
Method: OECD Test Guideline 209
GLP: yes

Persistence and degradability**Components:****p-Phenylene diisocyanate:**

Biodegradability : aerobic
Inoculum: activated sludge, adapted

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Concentration: 0.25 mg/l
Result: Not readily biodegradable.
Biodegradation: 10.46 %
Exposure time: 28 d
Method: OECD Test Guideline 301B
GLP: yes

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 2811
Proper shipping name : Toxic solid, organic, n.o.s.
(p-Phenylene diisocyanate)
Class : 6.1
Packing group : II
Labels : Division 6.1 - Toxic substances
Packing instruction (cargo : 676
aircraft)
Packing instruction : 669
(passenger aircraft)

IMDG-Code

UN number : UN 2811

Proper shipping name : TOXIC SOLID, ORGANIC, N.O.S.
(p-Phenylene diisocyanate)
Class : 6.1
Packing group : II
Labels : 6.1
EmS Code : F-A, S-A
Marine pollutant : yes

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National regulation

49 CFR Road

UN/ID/NA number : UN 2811
Proper shipping name : Toxic solids, organic, n.o.s.
(p-Phenylene diisocyanate)
Class : 6.1
Packing group : II
Labels : Division 6.1 - Toxic substances
ERG Code : 154
Marine pollutant : no

Poison Inhalation Hazard : No

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Acute Health Hazard

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

p-Phenylene diisocyanate	104-49-4	>= 90 - <= 100 %
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Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. Clean Water Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. Clean Water Act, Section 311, Table 117.3.

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

This product does not contain any priority pollutants related to the U.S. Clean Water Act

US State Regulations

Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

Maine Chemicals of High Concern

Product does not contain any listed chemicals

Vermont Chemicals of High Concern

Product does not contain any listed chemicals

Washington Chemicals of High Concern

Product does not contain any listed chemicals

The ingredients of this product are reported in the following inventories:

TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response;

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EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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