

## SAFETY DATA SHEET

Version 8.7  
Revision Date 03/07/2024  
Print Date 05/12/2024

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1 Product identifiers**

Product name : Hexyl isocyanate

Product Number : 414883  
Brand : Aldrich  
CAS-No. : 2525-62-4

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Identified uses : Laboratory chemicals, Synthesis of substances

Uses advised against : The product is being supplied under the TSCA R&D Exemption (40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by MilliporeSigma.

**1.3 Details of the supplier of the safety data sheet**

Company : Sigma-Aldrich Inc.  
3050 SPRUCE ST  
ST. LOUIS MO 63103  
UNITED STATES  
  
Telephone : +1 314 771-5765  
Fax : +1 800 325-5052

**1.4 Emergency telephone**

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

**SECTION 2: Hazards identification****2.1 Classification of the substance or mixture****GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)**

Flammable liquids (Category 3), H226  
Acute toxicity, Oral (Category 4), H302  
Acute toxicity, Inhalation (Category 4), H332  
Acute toxicity, Dermal (Category 4), H312

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Respiratory sensitization (Category 1), H334  
Skin sensitization (Category 1), H317

For the full text of the H-Statements mentioned in this Section, see Section 16.

## 2.2 GHS Label elements, including precautionary statements

Pictogram



Signal Word

Danger

Hazard Statements

H226	Flammable liquid and vapor.
H302 + H312 + H332	Harmful if swallowed, in contact with skin or if inhaled.
H317	May cause an allergic skin reaction.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Precautionary Statements

P210	Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing mist or vapors.
P264	Wash skin thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing must not be allowed out of the workplace.
P280	Wear protective gloves/ eye protection/ face protection.
P285	In case of inadequate ventilation wear respiratory protection.
P301 + P312 + P330	IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P312	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.
P363	Wash contaminated clothing before reuse.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P403 + P235	Store in a well-ventilated place. Keep cool.
P501	Dispose of contents/ container to an approved waste disposal plant.

## 2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

Lachrymator.

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## SECTION 3: Composition/information on ingredients

### 3.1 Substances

Formula : C<sub>7</sub>H<sub>13</sub>NO  
Molecular weight : 127.18 g/mol  
CAS-No. : 2525-62-4  
EC-No. : 219-763-8

Component	Classification	Concentration
<b>1-Hexyl isocyanate</b>		
	Flam. Liq. 3; Acute Tox. 4; Resp. Sens. 1; Skin Sens. 1; H226, H302, H332, H312, H334, H317	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

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## SECTION 4: First aid measures

### 4.1 Description of first-aid measures

#### General advice

First aiders need to protect themselves. Show this material safety data sheet to the doctor in attendance.

#### If inhaled

After inhalation: fresh air. Immediately call in physician. If breathing stops: immediately apply artificial respiration, if necessary also oxygen.

#### In case of skin contact

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.

#### In case of eye contact

After eye contact: rinse out with plenty of water. Remove contact lenses.

#### If swallowed

After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

### 4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

### 4.3 Indication of any immediate medical attention and special treatment needed

No data available

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## **SECTION 5: Firefighting measures**

### **5.1 Extinguishing media**

#### **Suitable extinguishing media**

Foam Carbon dioxide (CO<sub>2</sub>) Dry powder

#### **Unsuitable extinguishing media**

For this substance/mixture no limitations of extinguishing agents are given.

### **5.2 Special hazards arising from the substance or mixture**

Carbon oxides

Nitrogen oxides (NO<sub>x</sub>)

Combustible.

Vapors are heavier than air and may spread along floors.

Forms explosive mixtures with air at elevated temperatures.

Development of hazardous combustion gases or vapours possible in the event of fire.

### **5.3 Advice for firefighters**

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

### **5.4 Further information**

Remove container from danger zone and cool with water. Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.

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## **SECTION 6: Accidental release measures**

### **6.1 Personal precautions, protective equipment and emergency procedures**

Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. For personal protection see section 8.

### **6.2 Environmental precautions**

Do not let product enter drains. Risk of explosion.

### **6.3 Methods and materials for containment and cleaning up**

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

### **6.4 Reference to other sections**

For disposal see section 13.

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## **SECTION 7: Handling and storage**

### **7.1 Precautions for safe handling**

#### **Advice on safe handling**

Work under hood. Do not inhale substance/mixture. Avoid generation of vapours/aerosols.

**Advice on protection against fire and explosion**

Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.

**Hygiene measures**

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

For precautions see section 2.2.

**7.2 Conditions for safe storage, including any incompatibilities****Storage conditions**

Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition. Keep locked up or in an area accessible only to qualified or authorized persons.

Moisture sensitive.

**Storage class**

Storage class (TRGS 510): 3: Flammable liquids

**7.3 Specific end use(s)**

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

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**SECTION 8: Exposure controls/personal protection****8.1 Control parameters****Ingredients with workplace control parameters**

Contains no substances with occupational exposure limit values.

**8.2 Exposure controls****Appropriate engineering controls**

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

**Personal protective equipment****Eye/face protection**

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

**Skin protection**

required

**Body Protection**

Flame retardant antistatic protective clothing.

**Respiratory protection**

Recommended Filter type: Filter type ABEK

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer.

These measures have to be properly documented.

required when vapours/aerosols are generated.

Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

### **Control of environmental exposure**

Do not let product enter drains. Risk of explosion.

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## **SECTION 9: Physical and chemical properties**

### **9.1 Information on basic physical and chemical properties**

a) Appearance	Form: clear, liquid Color: light yellow
b) Odor	No data available
c) Odor Threshold	No data available
d) pH	No data available
e) Melting point/freezing point	No data available
f) Initial boiling point and boiling range	162 - 164 °C 324 - 327 °F - lit.
g) Flash point	59 °C (138 °F) - closed cup
h) Evaporation rate	No data available
i) Flammability (solid, gas)	No data available
j) Upper/lower flammability or explosive limits	No data available
k) Vapor pressure	No data available
l) Vapor density	No data available
m) Density	0.873 g/cm <sup>3</sup> at 25 °C (77 °F) - lit.
Relative density	No data available
n) Water solubility	No data available
o) Partition coefficient: n-octanol/water	No data available
p) Autoignition temperature	No data available
q) Decomposition temperature	No data available
r) Viscosity	No data available
s) Explosive properties	No data available
t) Oxidizing properties	none

## 9.2 Other safety information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

Vapor/air-mixtures are explosive at intense warming.

### 10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

### 10.3 Possibility of hazardous reactions

No data available

### 10.4 Conditions to avoid

Avoid moisture.

Heating.

### 10.5 Incompatible materials

Strong oxidizing agents

### 10.6 Hazardous decomposition products

In the event of fire: see section 5

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## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Acute toxicity estimate Oral - Expert judgment - 500.1 mg/kg

Acute toxicity estimate Inhalation - Expert judgment - 4 h - 11 mg/l - vapor

Acute toxicity estimate Dermal - Expert judgment - 1,100 mg/kg

#### Skin corrosion/irritation

No data available

#### Serious eye damage/eye irritation

No data available

#### Respiratory or skin sensitization

May cause allergic respiratory and skin reactions

#### Germ cell mutagenicity

No data available

#### Carcinogenicity

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is

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on OSHA's list of regulated carcinogens.

**Reproductive toxicity**

No data available

**Specific target organ toxicity - single exposure**

No data available

**Specific target organ toxicity - repeated exposure**

No data available

**Aspiration hazard**

No data available

**11.2 Additional Information**

burning sensation, Cough, wheezing, laryngitis, Shortness of breath, Headache, Nausea, Vomiting

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

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**SECTION 12: Ecological information**

**12.1 Toxicity**

No data available

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

**12.6 Endocrine disrupting properties**

No data available

**12.7 Other adverse effects**

No data available



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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

#### Product

Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

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## SECTION 14: Transport information

#### DOT (US)

UN number: 3080    Class: 6.1 (3)    Packing group: II  
Proper shipping name: Isocyanates, toxic, flammable, n.o.s. (1-Hexyl isocyanate) (1-Hexyl isocyanate)  
Reportable Quantity (RQ):  
Poison Inhalation Hazard: No

#### IMDG

UN number: 3080    Class: 6.1 (3)    Packing group: II EMS-No: F-E, S-D  
Proper shipping name: ISOCYANATES, TOXIC, FLAMMABLE, N.O.S. (1-Hexyl isocyanate) (1-Hexyl isocyanate)

#### IATA

UN number: 3080    Class: 6.1 (3)    Packing group: II  
Proper shipping name: Isocyanates, toxic, flammable, n.o.s. (1-Hexyl isocyanate) (1-Hexyl isocyanate)

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## SECTION 15: Regulatory information

#### SARA 302 Components

This material does not contain any components with a section 302 EHS TPQ.

#### SARA 313 Components

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

#### SARA 311/312 Hazards

Fire Hazard, Acute Health Hazard

#### Massachusetts Right To Know Components

No components are subject to the Massachusetts Right to Know Act.

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## SECTION 16: Other information

### Further information

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See [www.sigma-aldrich.com](http://www.sigma-aldrich.com) and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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