

SAFETY DATA SHEET

Version 6.9
Revision Date 11/27/2023
Print Date 04/13/2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1 Product identifiers**

Product name : Negative photoresist I

Product Number : 651796
Brand : Aldrich

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-
527-3887 CHEMTREC (International) 24
Hours/day; 7 Days/week

SECTION 2: Hazards identification**2.1 Classification of the substance or mixture****GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)**

Flammable liquids (Category 3), H226
Acute toxicity, Inhalation (Category 4), H332
Acute toxicity, Dermal (Category 4), H312
Skin irritation (Category 2), H315
Eye irritation (Category 2A), H319
Reproductive toxicity (Category 1B), H360
Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335
Aspiration hazard (Category 1), H304
Short-term (acute) aquatic hazard (Category 2), H401
Long-term (chronic) aquatic hazard (Category 3), H412

For the full text of the H-Statements mentioned in this Section, see Section 16.

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2.2 GHS Label elements, including precautionary statements

Pictogram



Signal Word

Danger

Hazard Statements

H226	Flammable liquid and vapor.
H304	May be fatal if swallowed and enters airways.
H312 + H332	Harmful in contact with skin or if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H360	May damage fertility or the unborn child.
H401	Toxic to aquatic life.
H412	Harmful to aquatic life with long lasting effects.

Precautionary Statements

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing mist or vapors.
P264	Wash skin thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P312	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/ attention.
P331	Do NOT induce vomiting.
P332 + P313	If skin irritation occurs: Get medical advice/ attention.
P337 + P313	If eye irritation persists: Get medical advice/ attention.
P362	Take off contaminated clothing and wash before reuse.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none**SECTION 3: Composition/information on ingredients****3.2 Mixtures**

Component		Classification	Concentration
o-xylene			
CAS-No.	95-47-6	Flam. Liq. 3; Acute Tox. 4; Skin Irrit. 2; Eye Irrit. 2A; STOT SE 3; Asp. Tox. 1; Aquatic Acute 2; Aquatic Chronic 3; H226, H332, H312, H315, H319, H335, H304, H401, H412	>= 50 - < 70 %
EC-No.	202-422-2		
Index-No.	601-022-00-9		
Registration number	01-2119485822-30-XXXX		
2-methoxyethyl acetate			
CAS-No.	110-49-6	Flam. Liq. 3; Acute Tox. 4; Repr. 1B; H226, H302, H332, H312, H360	>= 1 - < 5 %
EC-No.	203-772-9		
Index-No.	607-036-00-1		

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures**4.1 Description of first-aid measures****General advice**

Show this material safety data sheet to the doctor in attendance.

If inhaled

After inhalation: fresh air. Immediately call in physician. If breathing stops: immediately apply artificial respiration, if necessary also oxygen.

In case of skin contact

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.

In case of eye contact

After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

If swallowed

After swallowing: caution if victim vomits. Risk of aspiration! Keep airways free. Pulmonary failure possible after aspiration of vomit. Call a physician immediately.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Foam Carbon dioxide (CO₂) Dry powder

Unsuitable extinguishing media

For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture

Carbon oxides

Mixture with combustible ingredients.

Vapors are heavier than air and may spread along floors.

Forms explosive mixtures with air at elevated temperatures.

Development of hazardous combustion gases or vapours possible in the event of fire.

5.3 Advice for firefighters

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

5.4 Further information

Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. For personal protection see section 8.

6.2 Environmental precautions

Do not let product enter drains. Risk of explosion.

6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

6.4 Reference to other sections

For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling

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Work under hood. Do not inhale substance/mixture. Avoid generation of vapours/aerosols.

Advice on protection against fire and explosion

Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.

Hygiene measures

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions

Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition. Keep locked up or in an area accessible only to qualified or authorized persons.

Storage stability Recommended storage temperature

2 - 8 °C

Heat sensitive.

Storage class

Storage class (TRGS 510): 3: Flammable liquids

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis
o-xylene	95-47-6	ST	150 ppm 655 mg/m ³	USA. NIOSH Recommended Exposure Limits
		TWA	100 ppm 435 mg/m ³	USA. NIOSH Recommended Exposure Limits
		TWA	100 ppm 435 mg/m ³	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		TWA	20 ppm	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Ototoxicant Not classifiable as a human carcinogen		

		TWA	100 ppm 435 mg/m3	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
		STEL	150 ppm 655 mg/m3	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
2-methoxyethyl acetate	110-49-6	TWA	0.1 ppm	USA. ACGIH Threshold Limit Values (TLV)
		Danger of cutaneous absorption		
		TWA	25 ppm 120 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		Skin designation		
		TWA	25 ppm 120 mg/m3	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
		TWA	0.1 ppm 0.5 mg/m3	USA. NIOSH Recommended Exposure Limits
		Potential for dermal absorption		
		PEL	5 ppm 24 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
		Skin		

Biological occupational exposure limits

Component	CAS-No.	Parameters	Value	Biological specimen	Basis
o-xylene	95-47-6	Methylhippuric acids	1.5g/g creatinine	Urine	ACGIH - Biological Exposure Indices (BEI)
	Remarks	End of shift (As soon as possible after exposure ceases)			
2-methoxyethyl acetate	110-49-6	2-Methoxyacetic acid	1mg/g creatinine	Urine	ACGIH - Biological Exposure Indices (BEI)
		End of shift at end of workweek			

8.2 Exposure controls

Appropriate engineering controls

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

Personal protective equipment

Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

Skin protection

required

Body Protection

Flame retardant antistatic protective clothing.

Respiratory protection

Recommended Filter type: Filter type ABEK

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer.

These measures have to be properly documented.

required when vapours/aerosols are generated.

Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Control of environmental exposure

Do not let product enter drains. Risk of explosion.

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties**

- | | |
|---|--|
| a) Appearance | Form: viscous
Color: amber |
| b) Odor | No data available |
| c) Odor Threshold | No data available |
| d) pH | No data available |
| e) Melting point/freezing point | No data available |
| f) Initial boiling point and boiling range | 122 - 142 °C 252 - 288 °F - lit. |
| g) Flash point | 24 °C (75 °F) - closed cup |
| h) Evaporation rate | No data available |
| i) Flammability (solid, gas) | No data available |
| j) Upper/lower flammability or explosive limits | No data available |
| k) Vapor pressure | < 13 hPa at 20 °C (68 °F) |
| l) Vapor density | No data available |
| m) Density | 0.89 g/cm ³ at 25 °C (77 °F) - lit. |
| Relative density | No data available |
| n) Water solubility | insoluble |
| o) Partition coefficient: | No data available |

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n-octanol/water

- | | | |
|----|---------------------------|------------------------------|
| p) | Autoignition temperature | No data available |
| q) | Decomposition temperature | No data available |
| r) | Viscosity | No data available |
| s) | Explosive properties | Not classified as explosive. |
| t) | Oxidizing properties | none |

9.2 Other safety information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

Vapor/air-mixtures are explosive at intense warming.

10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

10.3 Possibility of hazardous reactions

No data available

10.4 Conditions to avoid

Heating.

10.5 Incompatible materials

Oxidizing agents, Strong oxidizing agents

10.6 Hazardous decomposition products

In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Mixture

Acute toxicity

Oral: No data available

Acute toxicity estimate Oral - 3,909 mg/kg
(Calculation method)

Symptoms: Irritations of mucous membranes in the mouth, pharynx, oesophagus and gastrointestinal tract.

Inhalation: No data available

Acute toxicity estimate Inhalation - 4 h - 15.28 mg/l - vapor(Calculation method)

Symptoms: Possible symptoms: , mucosal irritations, Cough, Shortness of breath, Possible damages: , damage of respiratory tract

Dermal: No data available

Acute toxicity estimate Dermal - 1,528 mg/kg

(Calculation method)

No data available

Skin corrosion/irritation

Remarks: No data available

Remarks: Mixture causes skin irritation.

Serious eye damage/eye irritation

Remarks: No data available

Remarks: Mixture causes serious eye irritation.

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

May harm the unborn child.

No data available

May impair fertility.

Specific target organ toxicity - single exposure

Remarks: No data available

Mixture may cause respiratory irritation.

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available Aspiration hazard, Aspiration may cause pulmonary edema and pneumonitis.

11.2 Additional Information

Central nervous system depression, Dermatitis, Anorexia., Shortness of breath, Bronchitis., Tremors, Blurred vision, Incoordination., Headache, Dizziness, Weakness

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Other dangerous properties can not be excluded.

This substance should be handled with particular care.

Handle in accordance with good industrial hygiene and safety practice.

Stomach - Irregularities - Based on Human Evidence

Components

o-xylene

Acute toxicity

LD50 Oral - Rat - male - 3,523 mg/kg

(EC Directive 92/69/EEC B.1 Acute Toxicity (Oral))

LC50 Inhalation - Rat - male and female - 4 h - 27.12 mg/l - vapor

(US-EPA)

Symptoms: Inhalation may lead to the formation of oedemas in the respiratory tract.

Symptoms: mucosal irritations, Cough, Shortness of breath, Possible damages:, damage of respiratory tract

LD50 Dermal - Rabbit - male - 12,126 mg/kg

Remarks: (ECHA)

(Regulation (EC) No 1272/2008, Annex VI)

No data available

Skin corrosion/irritation

Skin - Rabbit

Result: Moderate skin irritation - 4 h

(Regulation (EC) No. 440/2008, Annex, B.4)

Remarks: Repeated or prolonged exposure may cause skin irritation and dermatitis, due to degreasing properties of the product.

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

Local lymph node assay (LLNA) - Mouse

Result: negative

(OECD Test Guideline 429)

Germ cell mutagenicity

Test Type: Ames test

Test system: Salmonella typhimurium

Result: negative

Test Type: Mutagenicity (mammal cell test): chromosome aberration.

Test system: Chinese hamster ovary cells

Result: negative

Test Type: sister chromatid exchange assay

Test system: Chinese hamster ovary cells

Result: negative

Method: OECD Test Guideline 474

Species: Mouse - male - Red blood cells (erythrocytes)

Result: negative

Remarks: (IUCLID)

Method: OECD Test Guideline 478
Species: Mouse - male and female
Result: negative

Carcinogenicity

This product is or contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification.

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

Inhalation - May cause respiratory irritation. - Respiratory system

Acute inhalation toxicity - Inhalation may lead to the formation of oedemas in the respiratory tract.

Acute inhalation toxicity - mucosal irritations, Cough, Shortness of breath, Possible damages:, damage of respiratory tract

Specific target organ toxicity - repeated exposure

Aspiration hazard

May be fatal if swallowed and enters airways. Aspiration hazard, Aspiration may cause pulmonary edema and pneumonitis.

2-methoxyethyl acetate

Acute toxicity

LD50 Oral - Rat - 2,900 mg/kg

Remarks: Behavioral: Convulsions or effect on seizure threshold.

Lungs, Thorax, or Respiration: Dyspnea.

Respiratory disorder

Inhalation: No data available

LD50 Dermal - Rabbit - 5,303 mg/kg

Remarks: (RTECS)

No data available

Skin corrosion/irritation

Skin - Rabbit

Result: No skin irritation

Remarks: (Lit.)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Mild eye irritation

Remarks: (RTECS)

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

Test Type: Ames test

Test system: Salmonella typhimurium

Result: negative

Remarks: (Lit.)

Carcinogenicity

No data available

Reproductive toxicity

May damage the unborn child.

May damage fertility.

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

SECTION 12: Ecological information**12.1 Toxicity****Mixture**

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Endocrine disrupting properties

No data available

12.7 Other adverse effects

No data available

Components**o-xylene**

Toxicity to fish	static test LC50 - Oncorhynchus mykiss (rainbow trout) - 2.60 mg/l - 96 h (OECD Test Guideline 203)
Toxicity to algae	static test EC50 - Pseudokirchneriella subcapitata - 4.36 mg/l - 73 h (OECD Test Guideline 201)
Toxicity to bacteria	Remarks: (ECHA)
Toxicity to fish(Chronic toxicity)	flow-through test NOEC - Danio rerio (zebra fish) - 0.71 mg/l - 35 d

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	(OECD Test Guideline 210)
Toxicity to daphnia and other aquatic invertebrates(Chronic toxicity)	NOEC - Daphnia magna (Water flea) - 1.57 mg/l - 21 d (OECD Test Guideline 211)
	EC50 - Daphnia magna (Water flea) - 2.9 mg/l - 21 d (OECD Test Guideline 211)
2-methoxyethyl acetate	
Toxicity to fish	LC50 - Lepomis macrochirus (Bluegill sunfish) - 40 mg/l - 96 h
Toxicity to bacteria	Remarks: (Hommel)

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14: Transport information

DOT (US)

UN number: 1307 Class: 3 Packing group: III
 Proper shipping name: XylenesSOLUTION

Reportable Quantity (RQ): 1449 lbs
 Poison Inhalation Hazard: No

IMDG

UN number: 1307 Class: 3 Packing group: III EMS-No: F-E, S-D
 Proper shipping name: XYLENESSOLUTION

IATA

UN number: 1307 Class: 3 Packing group: III
 Proper shipping name: XylenesSOLUTION

SECTION 15: Regulatory information

SARA 302 Components

This material does not contain any components with a section 302 EHS TPQ.

SARA 313 Components

The following components are subject to reporting levels established by SARA Title III, Section 313:

	CAS-No.	Revision Date
o-xylene	95-47-6	2007-07-01
2-methoxyethyl acetate	110-49-6	2007-03-01

SARA 311/312 Hazards

Fire Hazard, Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

	CAS-No.	Revision Date
o-xylene	95-47-6	2007-07-01
2-methoxyethyl acetate	110-49-6	2007-03-01

Pennsylvania Right To Know Components

	CAS-No.	Revision Date
o-xylene	95-47-6	2007-07-01
2-methoxyethyl acetate	110-49-6	2007-03-01

California Prop. 65 Components

, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov. 2-methoxyethyl acetate

CAS-No.	Revision Date
110-49-6	2009-02-01

SECTION 16: Other information

Further information

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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