

SAFETY DATA SHEET

Version 6.11
Revision Date 07/08/2025
Print Date 07/09/2025

SECTION 1. IDENTIFICATION

1.1 Product identifiers

Product name : Hydrofluoric acid

Product Number : 339261
Brand : SIGALD
CAS-No. : 7664-39-3

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

Uses advised against : The product is being supplied under the TSCA R&D Exemption (40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by MilliporeSigma.

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone number

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-
527-3887 CHEMTREC (International) 24
Hours/day; 7 Days/week

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity (Oral) : Category 2

Acute toxicity
(Inhalation) : Category 2

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Acute toxicity (Dermal) : Category 1
Skin corrosion : Sub-category 1A
Serious eye damage : Category 1

Other hazards

None known.

GHS label elements

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H300 + H310 + H330 Fatal if swallowed, in contact with skin or if inhaled.
H314 Causes severe skin burns and eye damage.

Supplemental Hazard Statements : Corrosive to the respiratory tract.

Precautionary statements : **Prevention:**
P260 Do not breathe mist or vapours.
P262 Do not get in eyes, on skin, or on clothing.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves, protective clothing, eye protection and face protection.
P284 Wear respiratory protection.
Response:
P301 + P310 + P330 IF SWALLOWED: Immediately call a POISON CENTER/ doctor. Rinse mouth.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P361 + P364 Take off immediately all contaminated clothing and wash it before reuse.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
Hydrofluoric acid	7664-39-3*	$\geq 45 - \leq 70$	TSC

* Indicates that the identifier is a CAS No.

TSC- the actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Hydrofluoric (HF) acid burns require immediate and specialized first aid and medical treatment. Symptoms may be delayed up to 24 hours depending on the concentration of HF. After decontamination with water, further damage can occur due to penetration/absorption of the fluoride ion. Treatment should be directed toward binding the fluoride ion as well as the effects of exposure. Skin exposures can be treated with a 2.5% calcium gluconate gel repeated until burning ceases. More serious skin exposures may require subcutaneous calcium gluconate except for digital areas unless the physician is experienced in this technique, due to the potential for tissue injury from increased pressure. Absorption can readily occur through the subungual areas and should be considered when undergoing decontamination. Prevention of absorption of the fluoride ion in cases of ingestion can be obtained by giving milk, chewable calcium carbonate tablets or Milk of Magnesia to conscious victims. Conditions such as hypocalcemia, hypomagnesemia and cardiac arrhythmias should be monitored for, since they can occur after exposure. Consult a physician.

	Show this safety data sheet to the doctor in attendance. Countermeasurements must be implemented at once. First aiders need to protect themselves. Show this safety data sheet to the doctor in attendance.
If inhaled	: After inhalation: fresh air. Immediately call in physician. Keep respiratory tract clear. If breathing stops: immediately apply artificial respiration, if necessary also oxygen.
In case of skin contact	: After contact with skin: Rinse with plenty of water for at least 10 minutes. Immediately remove contaminated clothes. Apply calcium gluconate gel (preparation: boil 5 g of calcium gluconate in 85 ml of hot distilled water, add 10 g glycerol. Allow 5 g of Carmellose-sodium to swell in the hot solution. Stable for 6 months, store in a cool place) and massage into the skin until the pain subsides, in between rinse with water and apply fresh gel. Continue gel therapy for another 15 minutes after the pain has subsided. If no calcium gluconate gel is available, apply several dressings thoroughly moistened with 20 % calcium gluconate solution. Medical advice absolutely required!
In case of eye contact	: After contact with eyes: Rinse with plenty of water keeping eyelids open, protecting the unaffected eye (at least 10 minutes). Seek medical advice immediately! Remove contact lenses.
If swallowed	: After swallowing: Immediately give to drink plenty of water, add calcium (in the form of calcium gluconate or calcium lactate). Caution: In the case of vomiting risk of perforation! Administer more calcium gluconate solution. Laxative: Sodium sulfate (1 tablespoon/1/4 l water). Seek medical advice immediately. Ensure that injured persons remain calm and protect them against heat loss.
Most important symptoms and effects, both acute and delayed	: The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11
Protection of first-aiders	: For personal protection see section 8.
Notes to physician	: Note for the doctor: It is recommended to consult a doctor with experience in the treatment of lesions caused by hydrofluoric acid. If a systemic effect is suspected, monitoring and treatment in an intensive care unit is urgently

required. Caution, ventricular fibrillation due to electrolyte imbalance.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media : For this substance/mixture no limitations of extinguishing agents are given.

For this substance/mixture no limitations of extinguishing agents are given.

Specific hazards during fire fighting : Not combustible.

Ambient fire may liberate hazardous vapours.

Hazardous combustion products : Hydrogen fluoride

Specific extinguishing methods : No data available

Further information : Suppress (knock down) gases/vapours/mists with a water spray jet.
Prevent fire extinguishing water from contaminating surface water or the ground water system.

Special protective equipment for fire-fighters : Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Advice for non-emergency personnel:
Do not breathe vapours, aerosols.
Avoid substance contact.

Ensure adequate ventilation.
Evacuate the danger area, observe emergency procedures, consult an expert.
Advice for emergency responders:
For personal protection see section 8.

- Environmental precautions : Do not let product enter drains.
- Methods and materials for containment and cleaning up : Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10).
Take up with liquid-absorbent and neutralising material (e.g. Chemizorb® HF, Merck Art. No. 101591). Dispose of properly. Clean up affected area.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2.2.

- Advice on safe handling : Work under hood. Do not inhale substance/mixture. Avoid generation of vapours/aerosols.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Store in corrosive resistant polyethylene container with a resistant inner liner.
- Further information on storage conditions : Tightly closed.
Keep in a well-ventilated place.
Keep locked up or in an area accessible only to qualified or authorised persons.
- Storage class : 6.1B, Non-combustible, acute toxic Cat. 1 and 2 / very toxic hazardous materials
- Recommended storage temperature : Recommended storage temperature see product label.
- Further information on storage stability : Do not store in glass
- Packaging material : Suitable material: Poly Drum, LDPE Bottle/Jar

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type	Control	Basis
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		(Form of exposure)	parameters / Permissible concentration	
Hydrofluoric acid	7664-39-3	TWA	0.5 ppm (Fluorine)	ACGIH
		C	2 ppm (Fluorine)	ACGIH
		C	6 ppm 5 mg/m ³	NIOSH REL
		TWA	3 ppm 2.5 mg/m ³	NIOSH REL
		TWA	3 ppm	OSHA Z-2

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Hydrofluoric acid	7664-39-3	Fluoride (Fluorine)	Urine	Prior to shift (16 hours after exposure ceases)	2 mg/l	ACGIH BEI
		Fluoride (Fluorine)	Urine	End of shift (As soon as possible after exposure ceases)	3 mg/l	ACGIH BEI

Engineering measures : No data available

Personal protective equipment

Respiratory protection : required when vapours/aerosols are generated.

Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type: : Filter type ABEK

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection

Material : Viton®
Break through time : 480 min
Glove thickness : 0.70 mm
Protective index : Full contact
Manufacturer : KCL 890 Vitoject®

Material : Chloroprene
Break through time : 120 min
Glove thickness : 0.65 mm
Protective index : Splash contact
Manufacturer : KCL 720 Camapren®

Remarks : This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Eye protection : Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
Tightly fitting safety goggles

Skin and body protection : protective clothing
Rubber or plastic boots

Hygiene measures : Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : colourless

Odor : No data available

Odor Threshold : No data available

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pH	: No data available
Melting point	: No data available
Boiling point/boiling range	: No data available
Flash point	: Not applicable
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Flammability (liquids)	: The product is not flammable.
Burning rate	: No data available
Self-ignition	: Not applicable
Upper explosion limit / Upper flammability limit	: Not applicable
Lower explosion limit / Lower flammability limit	: Not applicable
Vapor pressure	: No data available
Relative vapour density	: No data available
Relative density	: No data available
Density	: 1.16 g/cm ³ (68 °F / 20 °C)
Solubility(ies) Water solubility	: soluble (68 °F / 20 °C)
Partition coefficient: n- octanol/water	: No data available
Autoignition temperature	: Not applicable
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Flow time	: No data available
Explosive properties	: Not classified as explosive.
Oxidizing properties	: none

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Molecular weight : 20.01 g/mol

Particle characteristics
Particle size : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No data available

Chemical stability : The product is chemically stable under standard ambient conditions (room temperature) .

Possibility of hazardous reactions : No data available

Conditions to avoid : no information available

Incompatible materials : Metals
Alkali metals
Strong bases
glass

Hazardous decomposition products : In the event of fire: see section 5

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Mixture

Acute toxicity

Oral: No data available

Acute toxicity estimate Oral - 10.63 mg/kg
(Calculation method)

Symptoms: If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the oesophagus and the stomach.

Acute toxicity estimate Inhalation - 4 h - 1.21 mg/l - vapour(Calculation method)

Symptoms: mucosal irritations, Cough, Shortness of breath, Possible damages:, damage of respiratory tract

Dermal: No data available

Acute toxicity estimate Dermal - 10.63 mg/kg
(Calculation method)

Skin corrosion/irritation

Remarks: Mixture causes severe burns.

Serious eye damage/eye irritation

Remarks: Mixture causes serious eye damage.

Risk of blindness!

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Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

11.2 Additional Information

Fluoride ion can reduce serum calcium levels possibly causing fatal hypocalcemia., Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin., necrosis of the skin, Material can cause severe burns and blistering which may not be immediately painful or visible. The full extent of tissue damage may not exhibit itself for 12-24 hours after exposure.

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Other dangerous properties can not be excluded.

This substance should be handled with particular care.

Handle in accordance with good industrial hygiene and safety practice.

Stomach - Irregularities - Based on Human Evidence

Components**Hydrofluoric acid****Acute toxicity**

Oral: No data available

Inhalation: Corrosive to respiratory system.

LC50 Inhalation - Rat - 4 h - 0.58 mg/l - vapour

Remarks: (ECHA)

Dermal: No data available

Skin corrosion/irritation

Skin - Rabbit

Result: Causes burns. - 4 h

(OECD Test Guideline 404)

Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Remarks: Symptoms may be delayed.

Possible damages:

Necrosis

Tendency of poor wound-healing after penetration of the substance.

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Causes burns.

(OECD Test Guideline 405)

Remarks: (IUCLID)

Remarks: Causes serious eye damage.

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

Test Type: Ames test

Test system: *S. typhimurium*

Result: negative

Test Type: Chromosome aberration test in vitro

Test system: Chinese hamster ovary cells

Result: Positive results were obtained in some in vitro tests.

Species: Rat

Remarks: Cytogenetic analysis

Carcinogenicity

No data available

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:****Hydrofluoric acid:**

Toxicity to daphnia and other aquatic : NOEC (*Daphnia magna* (Water flea)): 3.7 mg/l
End point: reproduction rate

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invertebrates (Chronic toxicity)

Exposure time: 21 d
Test Type: static test
Remarks: (ECHA)

Persistence and degradability

Components:

Hydrofluoric acid:

Biodegradability : Remarks: The methods for determining biodegradability are not applicable to inorganic substances.

Bioaccumulative potential

Components:

Hydrofluoric acid:

Partition coefficient: n-octanol/water : Remarks: Not applicable for inorganic substances

Mobility in soil

No data available

Other adverse effects

Product:

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Components:

Hydrofluoric acid:

Additional ecological information : Biological effects:

Harmful effect due to pH shift.

Forms toxic and corrosive mixtures with water even if diluted.

Endangers drinking-water supplies if allowed to enter soil or water.

Discharge into the environment must be avoided.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 1790
Proper shipping name : Hydrofluoric acid
Class : 8
Subsidiary risk : 6.1
Packing group : II
Labels : Class 8 - Corrosive substances, Division 6.1 - Toxic substances
Packing instruction (cargo aircraft) : 855
Packing instruction (passenger aircraft) : 851

IMDG-Code

UN number : UN 1790
Proper shipping name : HYDROFLUORIC ACID
Class : 8
Subsidiary risk : 6.1
Packing group : II
Labels : 8 (6.1)
EmS Code : F-A, S-B
Marine pollutant : no

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations

49 CFR Road

UN/ID/NA number : UN 1790
Proper shipping name : Hydrofluoric acid
Class : 8
Subsidiary risk : 6.1
Packing group : II
Labels : Class 8 - Corrosive substances, Division 6.1 - Toxic substances
ERG Code : 157

Marine pollutant : no

Poison Inhalation Hazard : No

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Hydrofluoric acid	7664-39-3	100	208

SARA 304 Extremely Hazardous Substances Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Hydrofluoric acid	7664-39-3	100	208

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

Components	CAS-No.	Component TPQ (lbs)
Hydrofluoric acid	7664-39-3	100

SARA 311/312 Hazards : Acute Health Hazard
Chronic Health Hazard

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

Hydrofluoric acid 7664-39-3 $\geq 30 - < 50$ %

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

Hydrofluoric acid 7664-39-3 $\geq 30 - < 50$ %

The following chemical(s) are listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F):

Hydrofluoric acid 7664-39-3 $\geq 30 - < 50$ %

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

Clean Water Act

The following Hazardous Substances are listed under the U.S. CleanWater Act, Section 311, Table 116.4A:

Hydrofluoric acid 7664-39-3 $\geq 30 - < 50$ %

DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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Revision Date : 07/08/2025

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The life science business of Merck KGaA, Darmstadt, Germany operates as MilliporeSigma in the US and Canada

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SIGMA**

