

SAFETY DATA SHEET

Version 6.12
Revision Date 09/07/2024
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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1 Product identifiers**

Product name : Epoxy embedding medium, accelerator

Product Number : 45348

Brand : Sigma

Index-No. : 603-069-00-0

CAS-No. : 90-72-2

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

Uses advised against : The product is being supplied under the TSCA R&D Exemption (40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by MilliporeSigma.

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765

Fax : +1 800 325-5052

1.4 Emergency telephone

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2: Hazards identification**2.1 Classification of the substance or mixture****GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)**

Acute toxicity, Oral (Category 4), H302
Skin corrosion (Category 1B), H314
Serious eye damage (Category 1), H318

Short-term (acute) aquatic hazard (Category 3), H402

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram



Signal Word

Danger

Hazard Statements

H302

Harmful if swallowed.

H314

Causes severe skin burns and eye damage.

H402

Harmful to aquatic life.

Precautionary Statements

P264

Wash skin thoroughly after handling.

P270

Do not eat, drink or smoke when using this product.

P273

Avoid release to the environment.

P280

Wear protective gloves/ protective clothing/ eye protection/ face protection.

P301 + P312 + P330

IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.

P301 + P330 + P331

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304 + P340 + P310

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.

P305 + P351 + P338 +

P310

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P363

Wash contaminated clothing before reuse.

P405

Store locked up.

P501

Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

SECTION 3: Composition/information on ingredients

3.1 Substances

Synonyms

: DMP-30™
2,4,6-Tris(dimethylaminomethyl)phenol
Epon® DMP 30 substitute

Formula

: C₁₅H₂₇N₃O

Molecular weight

: 265.39 g/mol

CAS-No.

: 90-72-2

EC-No.

: 202-013-9

Index-No.

: 603-069-00-0

Component	Classification	Concentration
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2,4,6-tris(dimethylaminomethyl)phenol		
	Acute Tox. 4; Skin Corr. 1B; Eye Dam. 1; Aquatic Acute 3; H302, H314, H318, H402	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice

First aiders need to protect themselves. Show this material safety data sheet to the doctor in attendance.

If inhaled

After inhalation: fresh air. Call in physician.

In case of skin contact

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Call a physician immediately.

In case of eye contact

After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist. Remove contact lenses.

If swallowed

After swallowing: make victim drink water (two glasses at most), avoid vomiting (risk of perforation). Call a physician immediately. Do not attempt to neutralise.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water Foam Carbon dioxide (CO₂) Dry powder

Unsuitable extinguishing media

For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture

Carbon oxides

Nitrogen oxides (NO_x)

Combustible.

Vapors are heavier than air and may spread along floors.

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Forms explosive mixtures with air on intense heating.
Development of hazardous combustion gases or vapours possible in the event of fire.

5.3 Advice for firefighters

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

5.4 Further information

Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert.
For personal protection see section 8.

6.2 Environmental precautions

Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

6.4 Reference to other sections

For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions

Tightly closed.

Storage stability Recommended storage temperature

2 - 8 °C

Storage class

Storage class (TRGS 510): 8A: Combustible, corrosive hazardous materials

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Appropriate engineering controls

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

Personal protective equipment

Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Tightly fitting safety goggles

Skin protection

required

Body Protection

protective clothing

Respiratory protection

Recommended Filter type: Filter type ABEK

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer.

These measures have to be properly documented.

required when vapours/aerosols are generated.

Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Control of environmental exposure

Do not let product enter drains.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- | | |
|--|--|
| a) Appearance | Form: clear, viscous liquid
Color: light yellow |
| b) Odor | amine-like |
| c) Odor Threshold | No data available |
| d) pH | No data available |
| e) Melting point/freezing point | Freezing point: < -20 °C (< -4 °F) - US-EPA |
| f) Initial boiling point and boiling range | 130 - 135 °C 266 - 275 °F at 1 hPa - lit. |

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g) Flash point	149 °C (300 °F) - closed cup - Regulation (EC) No. 440/2008, Annex, A.9
h) Evaporation rate	No data available
i) Flammability (solid, gas)	No data available
j) Upper/lower flammability or explosive limits	No data available
k) Vapor pressure	≥ 0.1 hPa at 25 °C (77 °F) - US-EPA
l) Vapor density	9.16 - (Air = 1.0)
m) Density	0.969 g/mL at 25 °C (77 °F) - lit.
Relative density	No data available
n) Water solubility	850 g/l at 20 °C (68 °F) - US-EPA - soluble
o) Partition coefficient: n-octanol/water	log Pow: -0.66 at 21.5 °C (70.7 °F) - US-EPA - Bioaccumulation is not expected.
p) Autoignition temperature	382 °C (720 °F)
q) Decomposition temperature	No data available
r) Viscosity	No data available
s) Explosive properties	No data available
t) Oxidizing properties	none

9.2 Other safety information

Dissociation constant	9.79 at 25 °C (77 °F) - OECD Test Guideline 112 4.6 at 25 °C (77 °F) - OECD Test Guideline 112
Relative vapor density	9.16 - (Air = 1.0)

SECTION 10: Stability and reactivity

10.1 Reactivity

Forms explosive mixtures with air on intense heating.
A range from approx. 15 Kelvin below the flash point is to be rated as critical.

10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

10.3 Possibility of hazardous reactions

No data available

10.4 Conditions to avoid

Strong heating.

10.5 Incompatible materials

Strong acids, Strong oxidizing agents

10.6 Hazardous decomposition products

In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - male and female - 2,169 mg/kg

(OECD Test Guideline 401)

Remarks: (Regulation (EC) No 1272/2008, Annex VI)

Inhalation: No data available

Dermal: No data available

Skin corrosion/irritation

Skin - Rabbit

Result: Corrosive

(OECD Test Guideline 404)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Corrosive

Remarks: (ECHA)

Remarks: Causes serious eye damage.

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

Test Type: In vitro mammalian cell gene mutation test

Test system: Mouse lymphoma test

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Test Type: Mutagenicity (mammal cell test): chromosome aberration.

Test system: Human lymphocytes

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

Test Type: Ames test

Test system: Escherichia coli/Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Carcinogenicity

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

11.2 Additional Information

Repeated dose toxicity - Rat - male and female - Oral - 90 Days - NOAEL (No observed adverse effect level) - 15 mg/kg

Remarks: Subchronic toxicity

RTECS: SN3500000

Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin., Cough, Shortness of breath, Headache, Nausea

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish static test LC50 - Cyprinus carpio (Carp) - 175 mg/l - 96 h
Remarks: (ECHA)

Toxicity to algae static test NOEC - Desmodesmus subspicatus (green algae) - 6.25
mg/l - 72 h
(OECD Test Guideline 201)

static test ErC50 - Desmodesmus subspicatus (green algae) - 84
mg/l - 72 h
(OECD Test Guideline 201)

Toxicity to bacteria

12.2 Persistence and degradability

Biodegradability aerobic - Exposure time 28 d
Result: 4 % - Not readily biodegradable.
(OECD Test Guideline 301D)

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

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12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Endocrine disrupting properties

No data available

12.7 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14: Transport information

DOT (US)

UN number: 2735 Class: 8 Packing group: II
Proper shipping name: Amines, liquid, corrosive, n.o.s. (2,4,6-tris(dimethylaminomethyl)phenol)
Reportable Quantity (RQ):
Poison Inhalation Hazard: No

IMDG

UN number: 2735 Class: 8 Packing group: II EMS-No: F-A, S-B
Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-tris(dimethylaminomethyl)phenol)

IATA

UN number: 2735 Class: 8 Packing group: II
Proper shipping name: Amines, liquid, corrosive, n.o.s. (2,4,6-tris(dimethylaminomethyl)phenol)

SECTION 15: Regulatory information

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Acute Health Hazard

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

Maine Chemicals of High Concern

Product does not contain any listed chemicals

Vermont Chemicals of High Concern

Product does not contain any listed chemicals

Washington Chemicals of High Concern

Product does not contain any listed chemicals

The ingredients of this product are reported in the following inventories:

TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16: Other information

Further information

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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