

Vale Road, Arklow County Wicklow Y14 EK18, Ireland

www.sigma-aldrich.com/safc Tel: +353 (402) 20300 Fax: +353 (402) 31147

Certificate of Analysis

Product Name : Mecloxamine Dihydrogen Citrate

 Product Number :
 ARK2061-25KG

 Batch Number :
 0000311011

 Source Batch :
 0000276712

 Formula Weight :
 509.97 g/mol

 Retest Date :
 06 Dec 2028

 Date Of Release :
 12 Feb 2024

 Date of Manufacture :
 06 Dec 2023

Test	Specification	Result
DESCRIPTION	A white crystalline odourless powder	A white crystalline odourless powder
IDENTIFICATION - IR	Conforms to reference spectrum	Conforms to reference spectrum
IDENTIFICATION - TLC	The Rf value should be about 80	Conforms
PURITY - LIMPIDITY	A 5% solution in Methanol is clear and	Conforms
	colourless.	
PURITY - PH	4.0 - 4.8	4.5
LOSS ON DRYING	≤ 1.0 %	0.0 %
SULPHATED ASH	≤ 0.1 %	0.0 %
ASSAY	98.0 - 102.0 %	99.9 %
RESIDUAL SOLVENT ANALYSIS	≤ 1000 ppm	102 ppm
Methyl Ethyl Ketone		
RESIDUAL SOLVENT ANALYSIS	≤ 890 ppm	4 ppm
Toluene		
RELATED SUBSTANCE (HPLC)	≤ 0.15 %	< 0.05 %
Chlorphenylphenylethanol Crude (CPPE)		
RELATED SUBSTANCE (HPLC)	≤ 0.15 %	0.00 %
4-Chlorbenzophenone		
RELATED SUBSTANCE (HPLC)	≤ 0.10 %	0.00 %
Largest Single unknown Impurity		
RELATED SUBSTANCE (HPLC)	≤ 2.0 %	0.0 %
Total Impurities		
MICROBIAL PURITY	≤ 100 CFU/g	< 10 CFU/g

Sigma-Aldrich warrants, that at the time of the quality release or subsequent retest date this product conformed to the information contained in this publication. The current Specification sheet may be available at Sigma-Aldrich.com. For further inquiries, please contact Technical Service. Purchase must determine the suitability of the product for its particular use. See reverse side of website or packing slip for additional terms and conditions of sale

Version Number: 01 Doc: 1143440 Page 1 of 2

Total Yeast and Mould Count





Product ARK2061-25KG **Batch** 0000311011

MICROBIAL PURITY ≤ 1000 CFU/g < 10 CFU/g

"Total Aerobic Microbial Count

Version Number: 01 Doc: 1143440

Jamal Touitou QC Manager

ΙE

Sigma-Aldrich warrants, that at the time of the quality release or subsequent retest date this product conformed to the information contained in this publication. The current Specification sheet may be available at Sigma-Aldrich.com. For further inquiries, please contact Technical Service. Purchase must determine the suitability of the product for its particular use. See reverse side of website or packing slip for additional terms and conditions of sale



