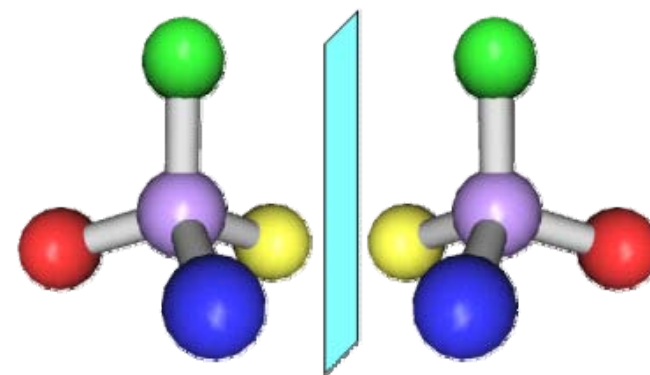
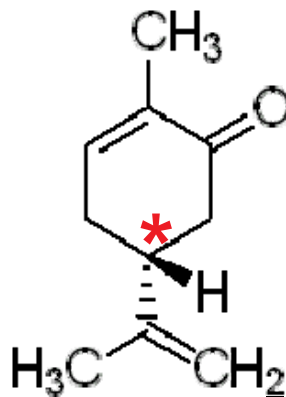
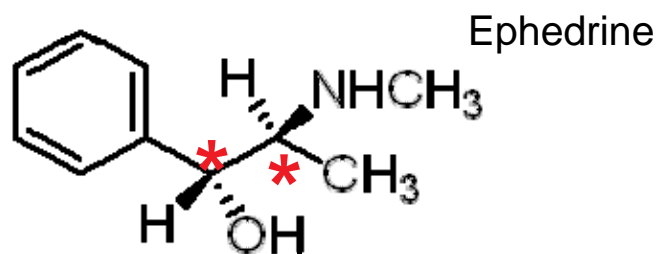
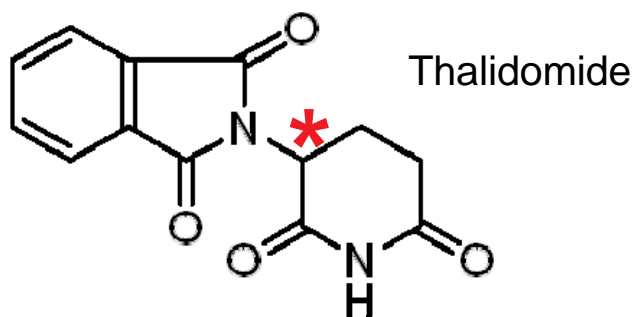


Practicing Chiral Chromatography in Your Mobile Phase Comfort Zone



Enantiomers

- Stereoisomers that differ in the direction they rotate a plane of polarized light are called optically active, or chiral, and their isomers are called **enantiomers**
- They are non-superimposable mirror images
- They are Important because **biological systems recognize chirality**



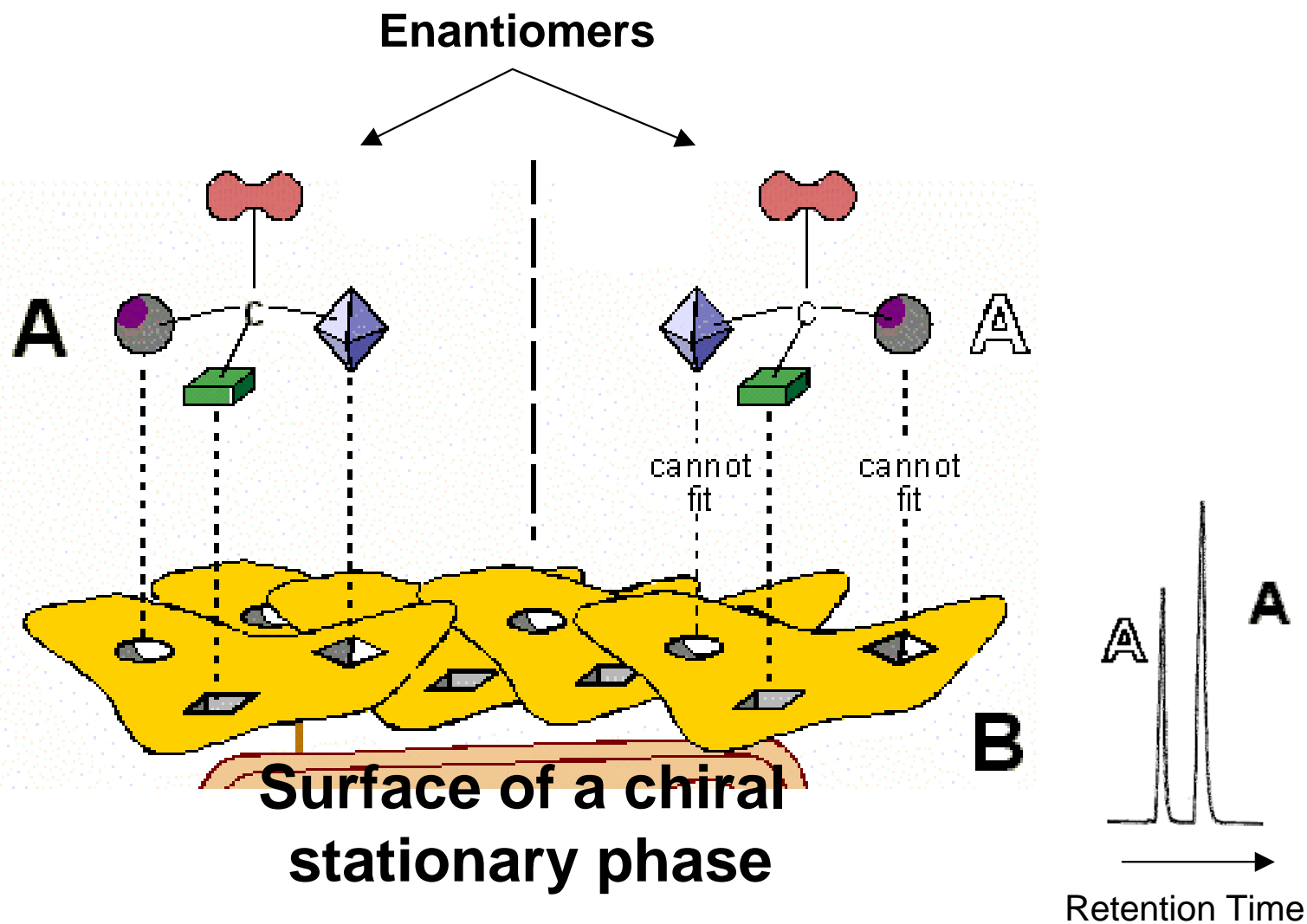
Two chiral molecules (enantiomers). The asymmetric carbon is the purple atom in the middle.

Distinguishing Between Enantiomers

Enantiomers differ in two ways:

1. The direction they rotate a plane of polarized light
2. Their interaction with other chiral molecules:
 - Biological molecules (e.g. proteins)
 - **Chiral HPLC & GC stationary phases**
3. We can leverage these differences to separate enantiomers

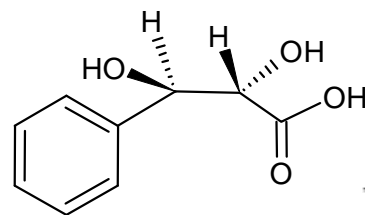
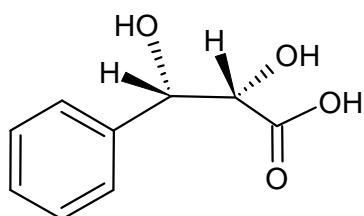
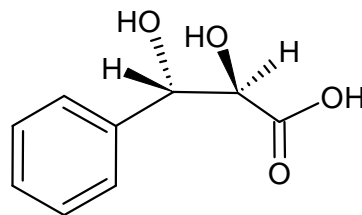
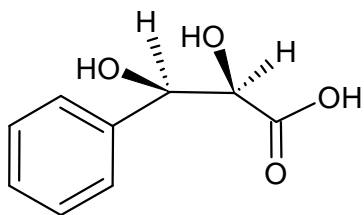
Schematic of How Chiral Chromatography Works: 3-Point Interaction



The Power of Chiral Chromatography

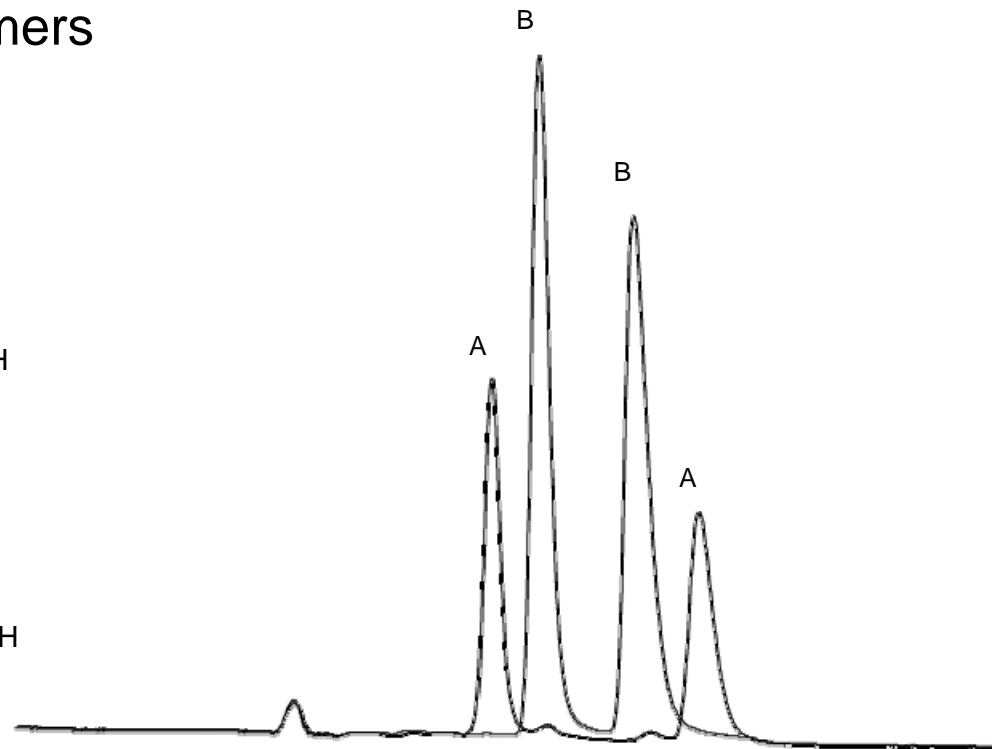
These four compounds only differ in the orientation of the -OH and -H groups, and demonstrate the ability of chiral HPLC to separate enantiomers and diastereomers

2,3-Dihydroxy-3-phenyl-propionic Acid Isomers:



racemate A
-OH groups on
the same side

racemate B
-OH groups on
the opposite side



column:	CHIROBIOTIC R, 25 cm x 4.6 mm I.D., 5 µm particles (13024AST)
mobile phase A:	0.1% ammonia, pH 4.1 with formic acid
mobile phase B:	methanol
mobile phase ratio:	50:50
flow rate:	1 mL/min.
temp.:	ambient
det.:	UV at 258 nm
injection:	10 µL

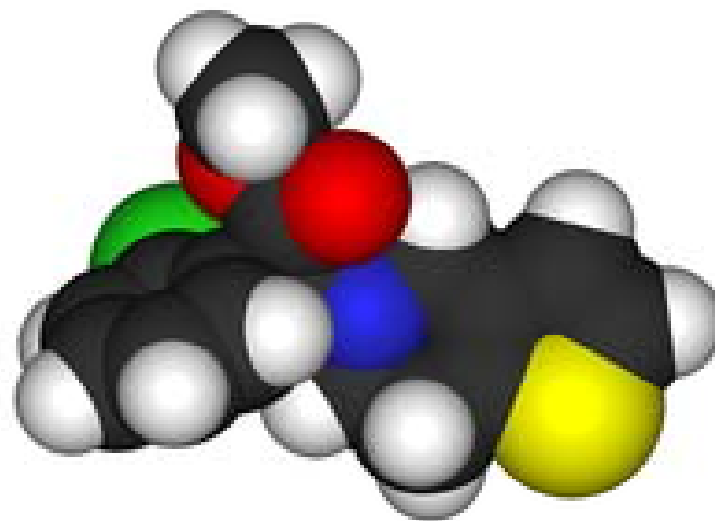
Chiral HPLC

Chiral stationary phases for HPLC

Familiar HPLC and LC-MS mobile phases

Chiral screening and LC-MS

Preparative considerations



Types of Chiral Stationary Phases (CSP)

Chiral molecules

- Cellulose/amylose
- Macrocyclic glycopeptides
- Cyclodextrins
- Synthetic polymers
- Proteins
- Amino acids
- Other small, chiral molecules

The more different types of functional groups in the CSP, the more types of interactions it can undergo with the analytes (more potential for success).



Cyclodextrin (CYCLOBOND) and Macrocyclic glycopeptide (CHIROBIOTIC)

- Innovative CSPs invented by Prof. Daniel Armstrong
- Naturally-occurring compounds
- Multiple chiral selectors tightly bonded to pure silica
- Versatile and extremely robust
- Use familiar mobile phases, like reversed-phase
- Useful for polar and ionic compounds
- MS-compatible; ionic mobile phases promote sensitive MS response
- Complement cellulose and amylose polysaccharide type columns
- “Greener” than normal phase

Success of Co-screening with Polysaccharide CSPs

The cyclodextrin and macrocyclic glycopeptide CSPs are complementary to the more common polysaccharide CSPs. Generally:

- 25% chance that polysaccharide gives best separation
- 25% chance that the cyclodextrin and macrocyclic glycopeptide CSPs give best separation
- 50% overlap (both work)

**Macrocyclic glycopeptide
& cyclodextrin
CSPs**

(polar molecules dominate)

**Polysaccharide
CSPs**

(nonpolar molecules dominate)

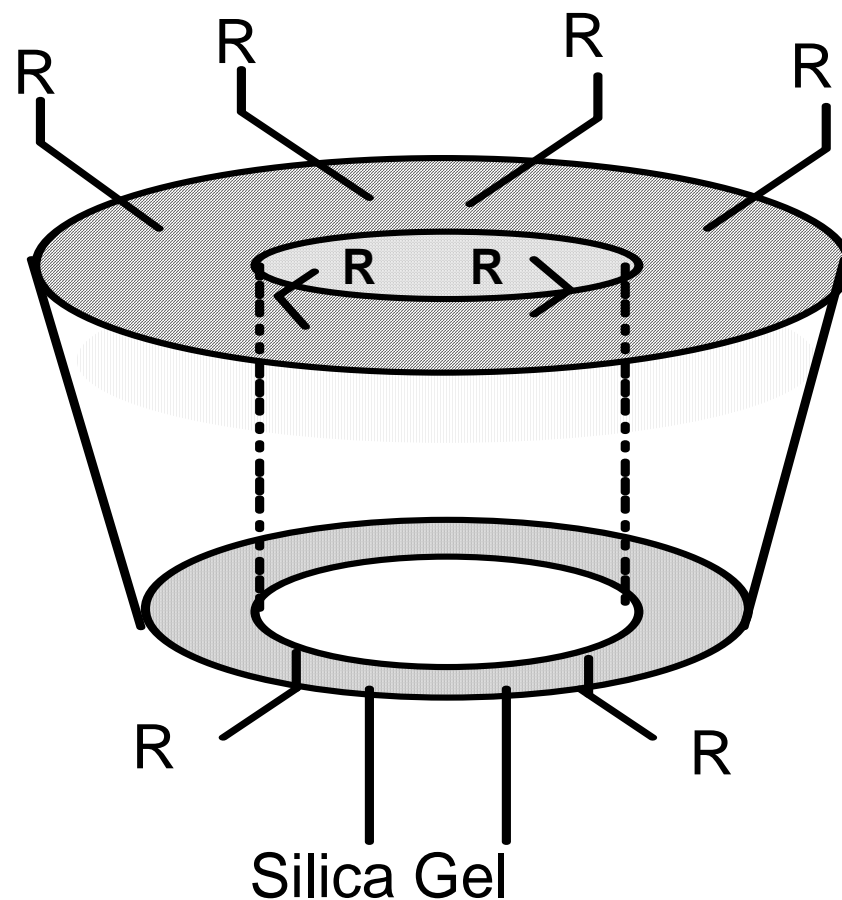
Cyclodextrin (Astec CYCLOBOND)

β -cyclodextrin or modified (derivatized) β -cyclodextrin covalently bonded to porous silica

- 35 chiral centers
- Chiral, non-polar interior “basket”
- Chemical selectors on the outside surface

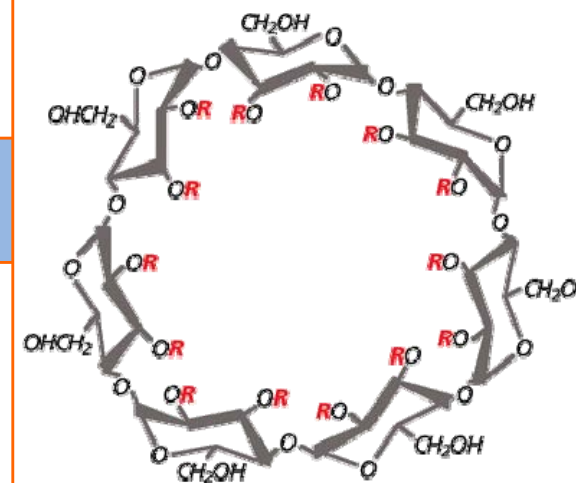
Types of possible interactions:

- Hydrophobic inclusion
- Hydrogen bonding interactions
- Steric interactions
- Dipole-dipole interactions
- π - π interactions



Astec CYCLOBOND Derivatives

R =	Designation	CD Type
none	CYCLOBOND I 2000	β
	CYCLOBOND II 2000	γ
- OCH ₃	CYCLOBOND I 2000 DM (methylated)	β
- COCH ₃	CYCLOBOND I 2000 AC	β
	CYCLOBOND II 2000 AC (acetylated)	γ
$\begin{array}{c} \text{OH} \\ \\ \text{--- CH}_2\text{CHCH}_3 \\ * \end{array}$	CYCLOBOND I 2000 RSP or HP-RSP or SP (Racemic or S-hydroxypropyl ether)	β
$\text{--- CONH} \begin{array}{c} \text{CH}_3 \\ \\ \text{---} \text{C}_6\text{H}_3 \text{---} \\ \\ \text{CH}_3 \end{array}$	CYCLOBOND I 2000 DMP (3,5-dimethylphenyl carbamate)	β
$\begin{array}{c} \text{O}_2\text{N} \\ \\ \text{---} \text{C}_6\text{H}_3 \text{---} \\ \\ \text{CF}_3 \\ \\ \text{O}_2\text{N} \end{array}$	CYCLOBOND I 2000 DNP (2,6-dinitro-4-trifluoromethyl phenyl ether)	β



Most successful selectors:

- CB I 2000
- HP-RSP
- DNP (Pi Acid)
- DMP (Pi Base)

Astec CYCLOBOND Separation

Column: Astec CYCLOBOND I 2000,
25 cm x 4.6 mm I.D., 5 μ m particles

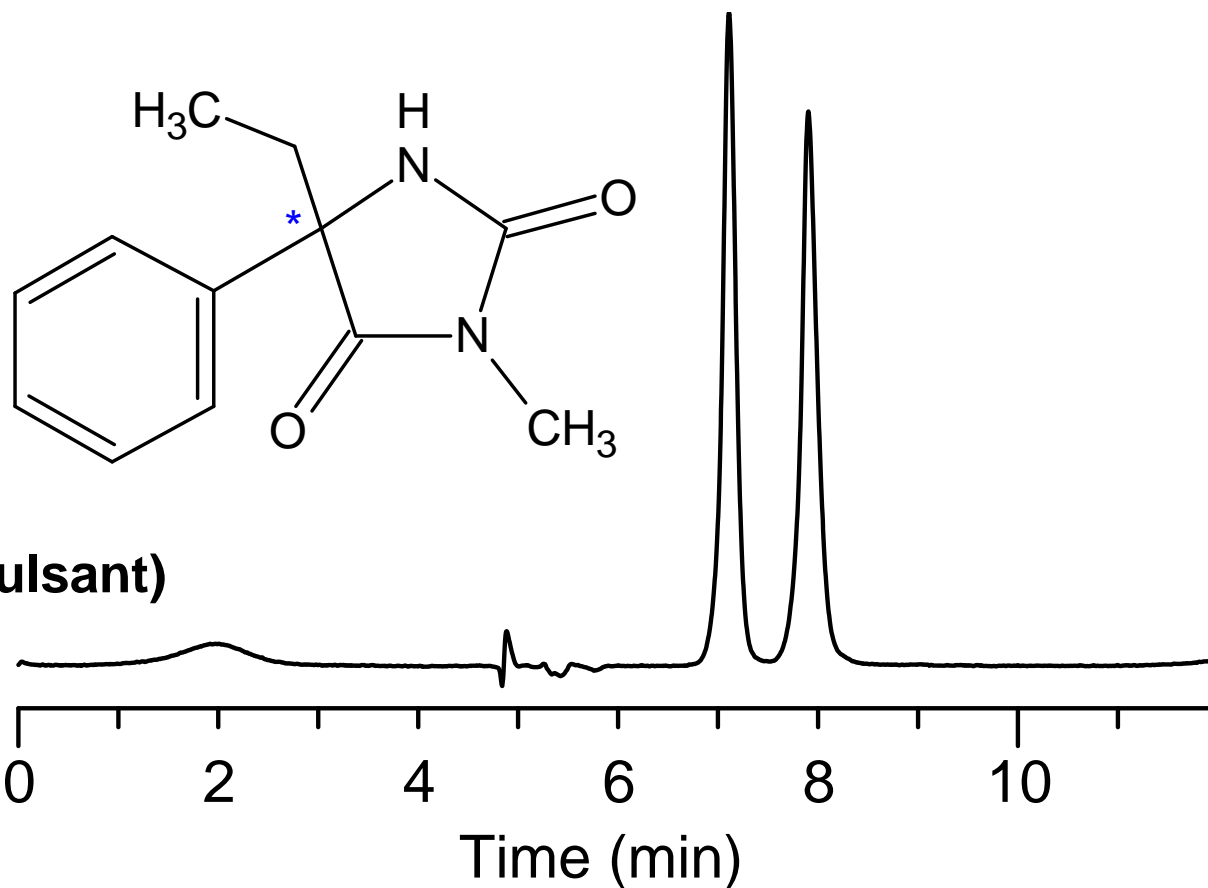
Mobile Phase: 25/75, ACN/20mM NH₄OAc,
pH 4.0

Flow Rate: 0.6 mL/min

UV: 230 nm

Temperature: 25 $^{\circ}$ C

Analyte: Mephenytoin



Mephenytoin (an anticonvulsant)

Astec CHIROBIOTIC

Macrocyclic glycopeptides

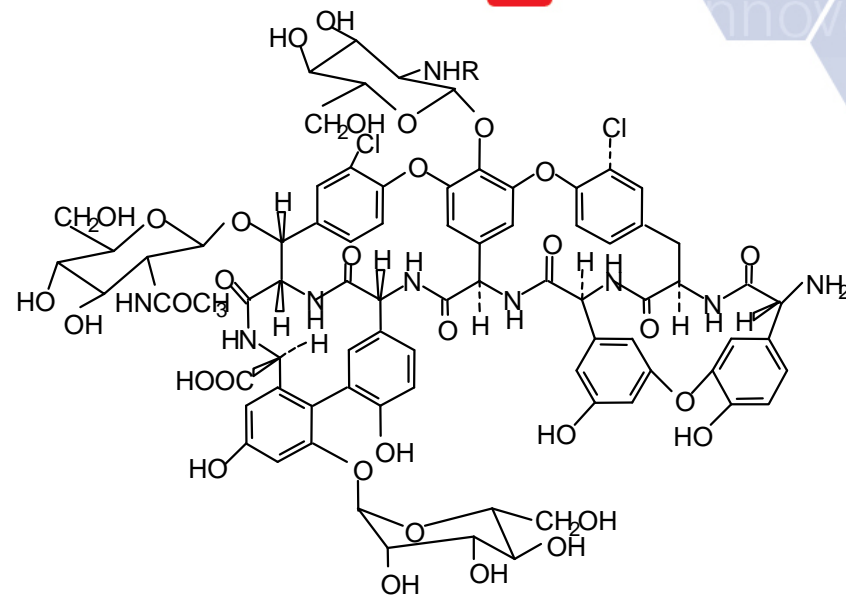
Multi-modal chiral surface capable of a wide variety of different interactions

Unique ionic interactions – very useful for polar and ionic compounds and mobile phases

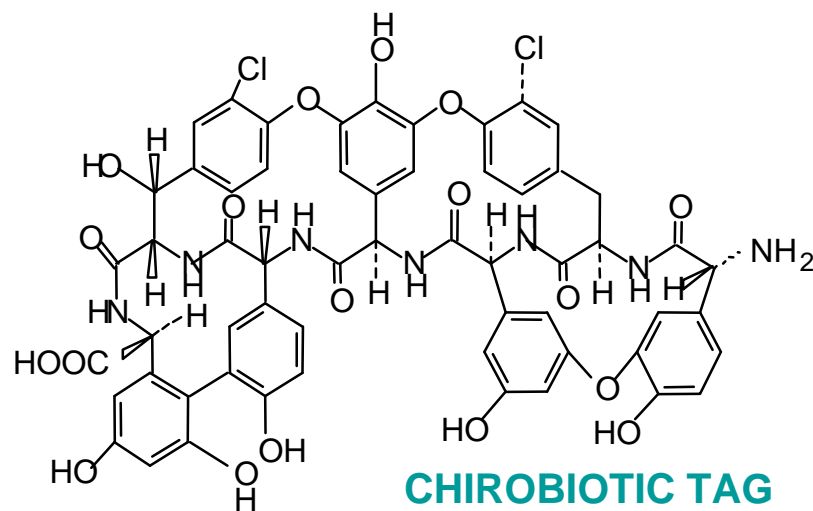
Very robust chemistry:

- Chemically bonded to pure silica (>4 linkages)
- Stable to high flows, solvents, temperature (50°C) and pressures (3500 psi)

Choices in enantioselectivity among 6 phases



CHIROBIOTIC T (Teicoplanin)



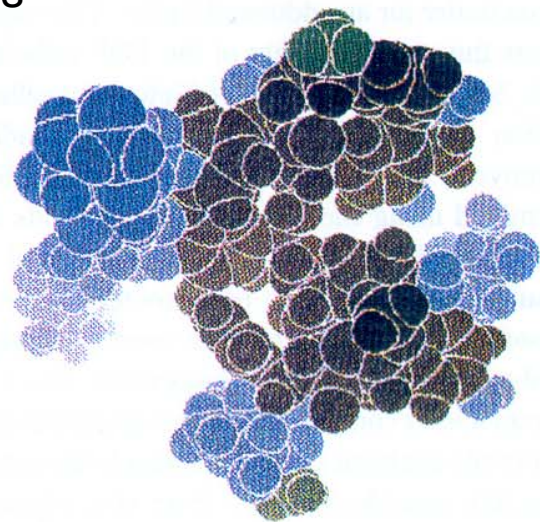
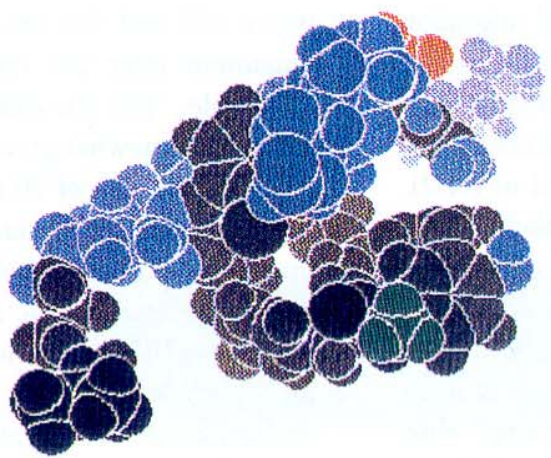
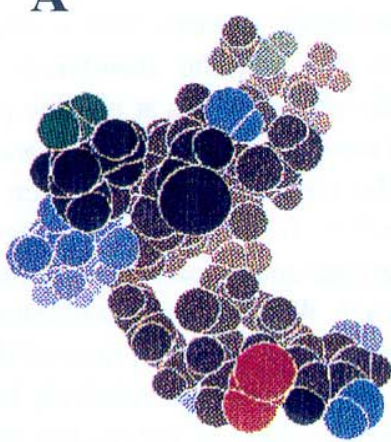
CHIROBIOTIC TAG



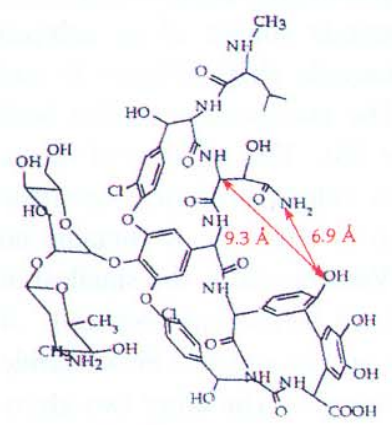
Astec CHIROBIOTIC Structures

Space-filling molecular models

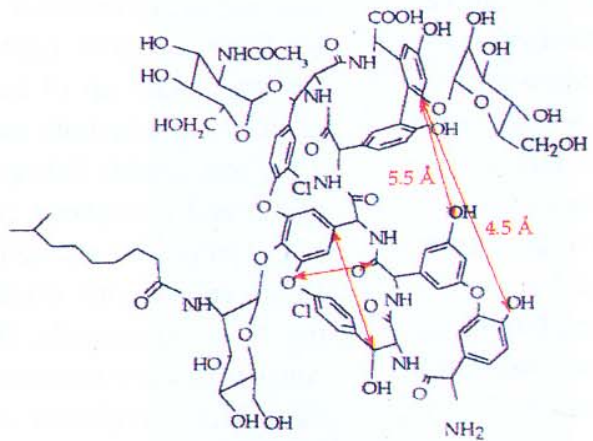
A



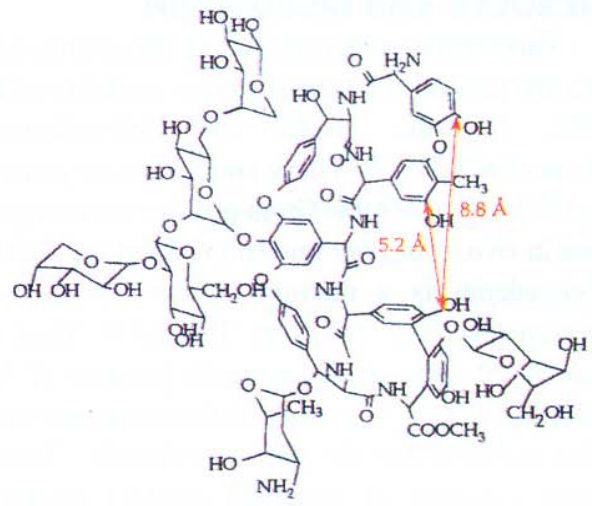
B



VANCOMYCIN



TEICOPLANIN



RISTOCETIN A

Astec CHIROBIOTIC Phases

Macrocyclic Glycopeptide	Designation
Vancomycin	Astec CHIROBIOTIC V and V2
Teicoplanin	Astec CHIROBIOTIC T and T2
Ristocetin	Astec CHIROBIOTIC R
Teicoplanin Aglycone	Astec CHIROBIOTIC TAG

CHIROBIOTIC Separation

Column: Astec CHIROBIOTIC V,
25 cm x 4.6 mm I.D., 5 μ m particles

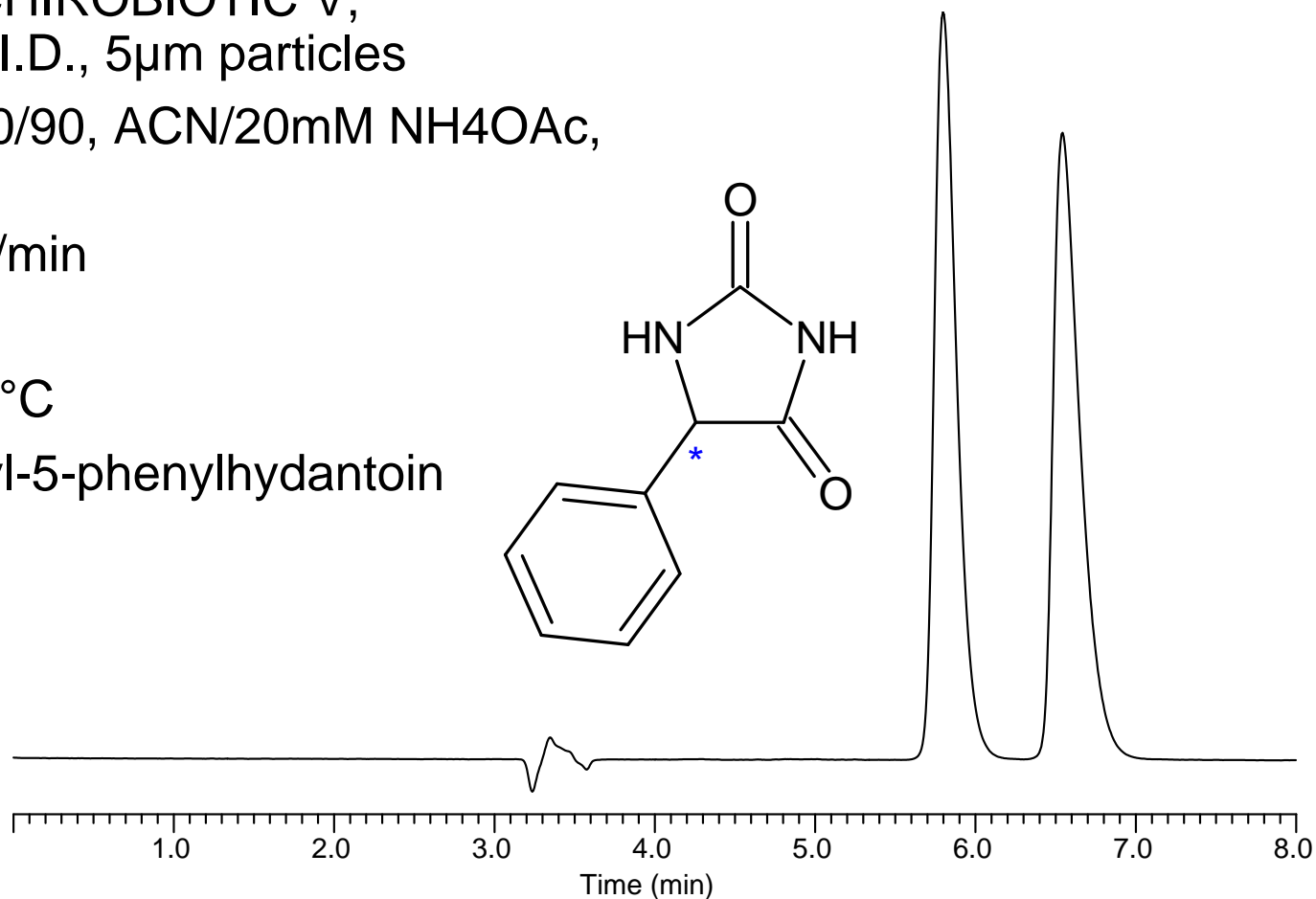
Mobile Phase: 10/90, ACN/20mM NH₄OAc,
pH 5.5

Flow Rate: 1 mL/min

UV: 210 nm

Temperature: 25°C

Analyte: 5-Methyl-5-phenylhydantoin



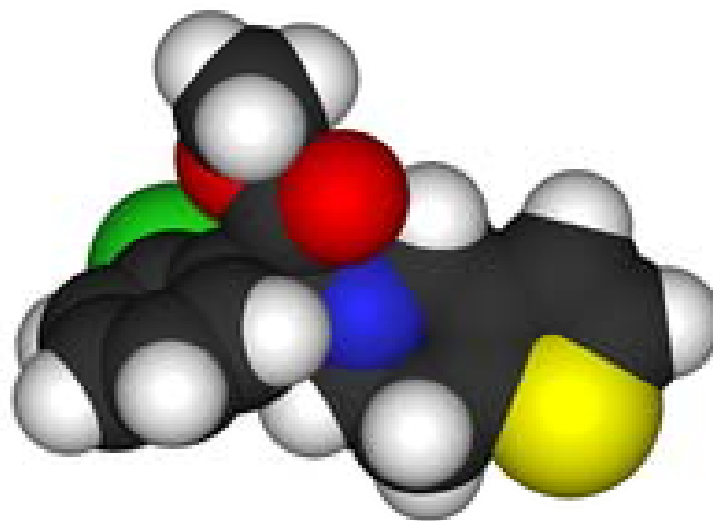
Chiral HPLC


Chiral stationary phases for HPLC

Familiar HPLC and LC-MS mobile phases

Chiral screening and LC-MS

Preparative considerations





3-Point Interactions on Multi-modal CHIROBIOTIC and CYCLOBOND CSPs

The most likely interactions between analyte and CSP in descending order of strength under different mobile phase conditions:

Reversed Phase Conditions (all compounds)

- Ionic
- Hydrogen Bonding
- Steric/Inclusion/Hydrophobic

Polar Ionic Conditions (ionizable compounds only)

- Ionic
- Hydrogen Bonding
- Steric/ π - π

Polar Organic & Normal Phase Conditions (neutral compounds)

- Hydrogen Bonding
- π - π
- Steric/Dipole

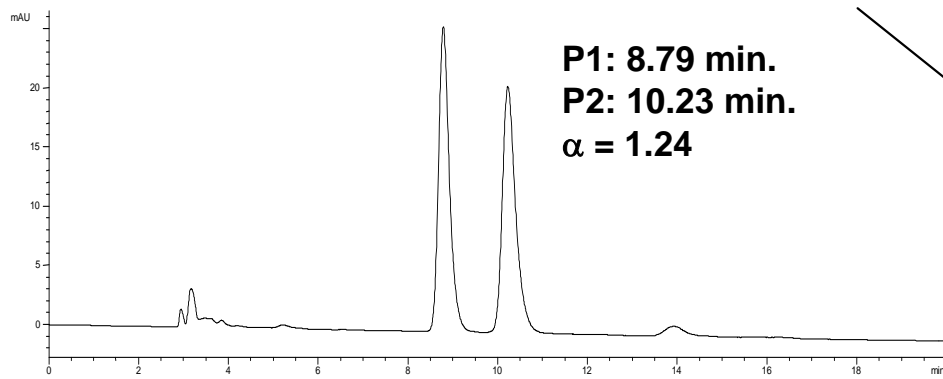
Chiral Reversed-Phase

- Comprises water (buffers) with CH₃OH or CH₃CN
- In most HPLC analysts' "comfort zone"
- Highly compatible with mass spectrometry detection
- Especially valuable for the separation of polar and ionic chiral analytes
- Distinct and valuable benefits for preparative separations
- "Greener" – more water, less hazardous solvents
- Many parameters to vary to optimize:
 - pH
 - Buffer type and concentration
 - Organic modifier type and concentration
 - Temperature
 - Flow rate
- Permitted on CHIROBIOTIC and CYCLOBOND columns



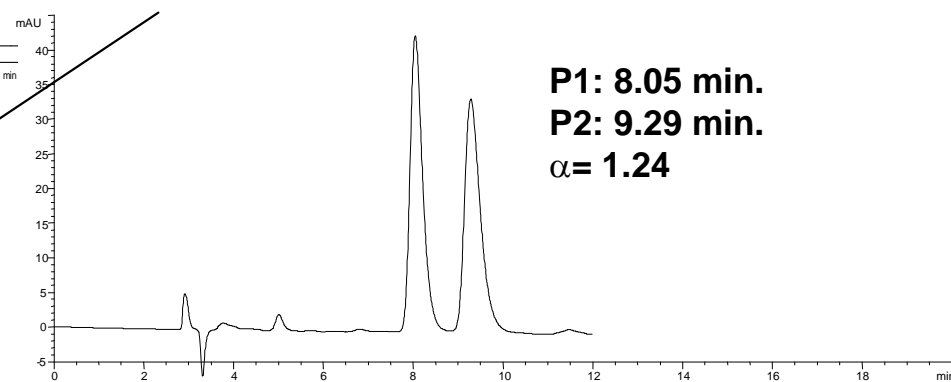
Bupivacaine in Reversed-Phase Mode on CHIROBIOTIC V2

80/20: MeOH/10mM NH₄OAc, pH 4.1

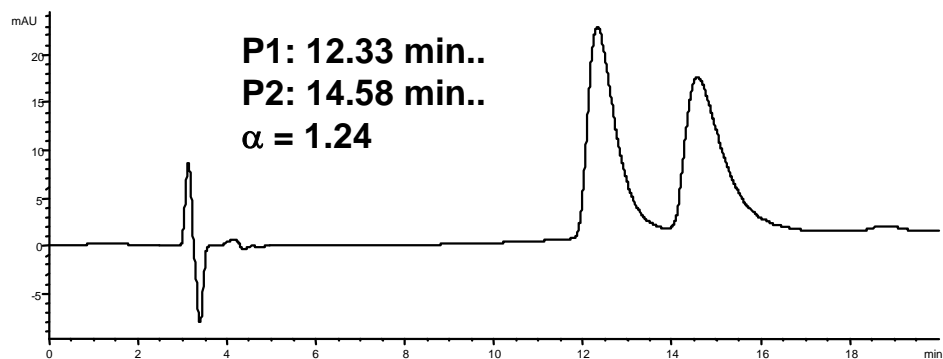


Large changes in % water may not change chiral retention and selectivity

50/50: MeOH/10mM NH₄OAc, pH 4.1

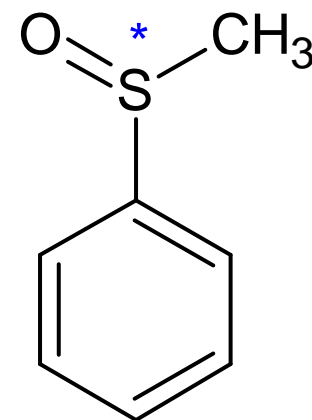
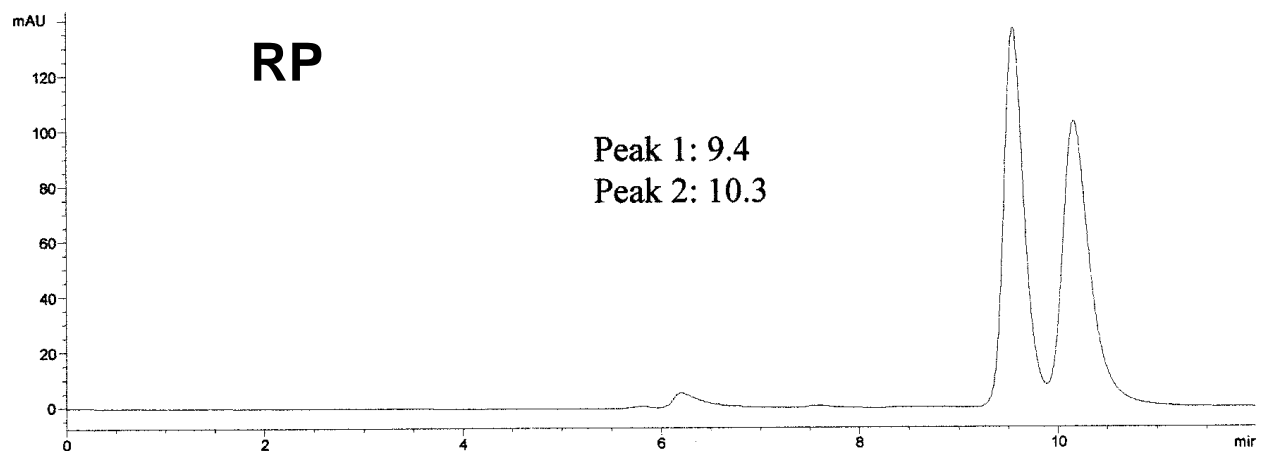


25/75: MeOH/10mM NH₄OAc, pH 4.1

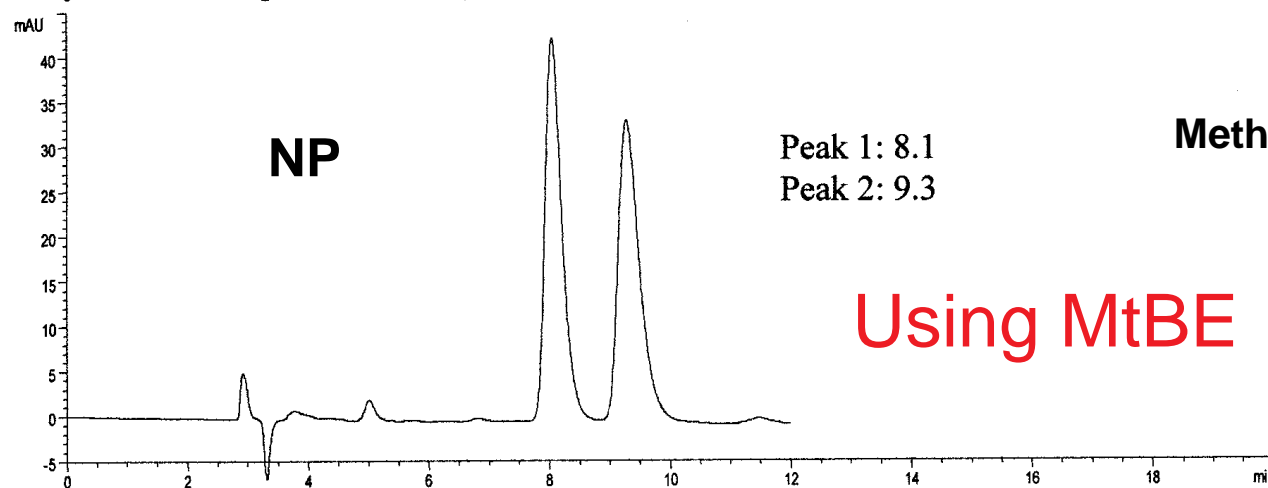


Although the polar ionic mode tends to give sharper peaks with less retention, CHIROBIOTIC phases can also provide the flexibility of using reversed-phase mode to control the retention (U-shape) and to increase sensitivity in LC-MS.

Conversion from Reversed Phase to Normal Phase Easily Accomplished



Methyl phenyl sulfoxide



Using MtBE

Methyl phenyl sulfoxide separation by CHIROBIOTIC V (250x4.6mm).
Top: 20/80, THF/20 mM NH₄NO₃. Bottom: 97/2/1/, MtBE/ACN/MeOH.



Unique Polar Ionic Mode for Astec CHIROBIOTIC

Unique to CHIROBIOTIC CSPs

Comprises methanol or acetonitrile with organic salt, acid or base

- e.g. 10 mM ammonium formate in methanol

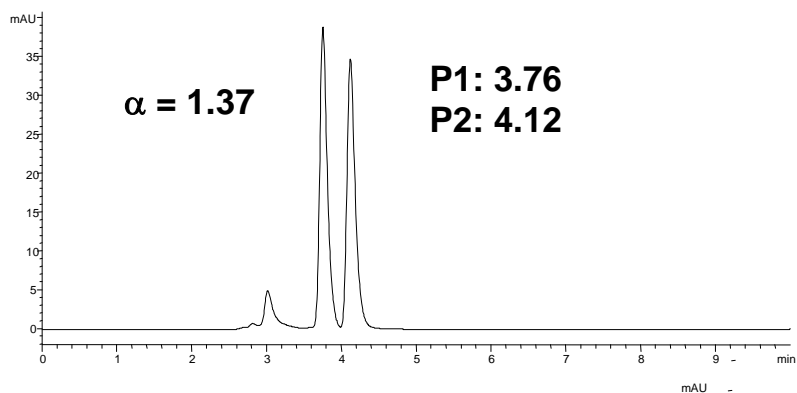
Ideal for LC-MS (volatile salts)

Ideal for prep (volatile)

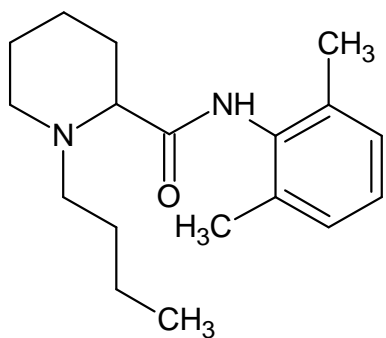
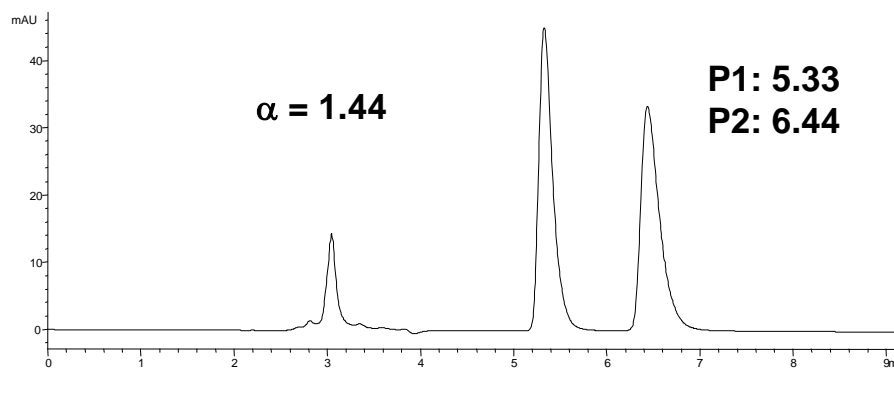
Analytes are ionizable molecules – any acid or base

Bupivacaine in Polar Ionic and Reversed-Phase Modes on CHIROBIOTIC V2

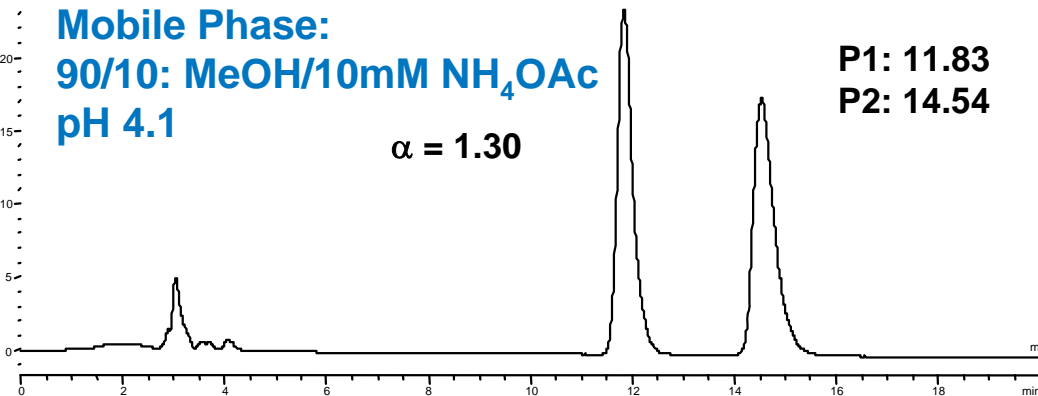
Mobile Phase:
100/0.1w%: MeOH/NH₄Formate



Mobile Phase:
100/0.1w%: MeOH/NH₄TFA



Mobile Phase:
90/10: MeOH/10mM NH₄OAc
pH 4.1

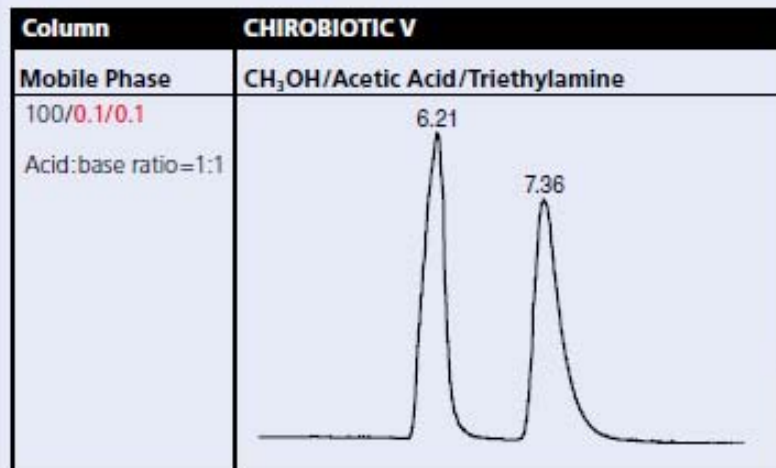


CHIROBIOTIC V2, 250x4.6mm

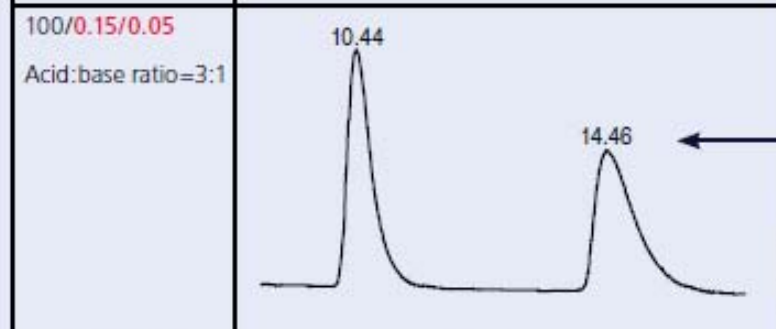
Buffer Component Ratio in Polar Ionic Mode



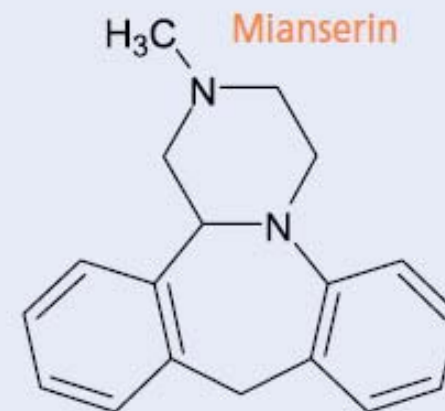
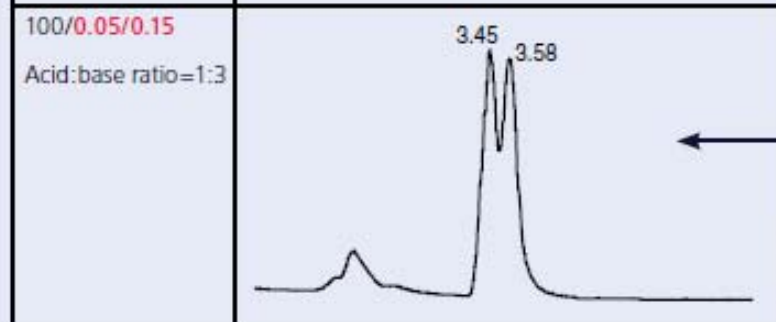
Acid:Base =
1:1



Acid:Base =
3:1



Acid:Base =
1:3



High acid: Nitrogen on mianserin is positively charged, while -COOH group on vancomycin is negatively charged: strong ionic interaction

High base: Nitrogen on mianserin group is free amine, but -COOH group on vancomycin is fully charged: weak ionic interaction

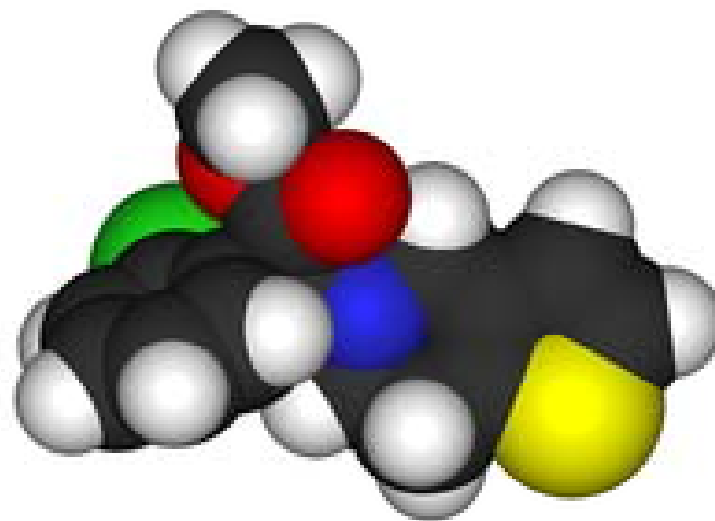
Chiral HPLC

Chiral stationary phases for HPLC

Familiar HPLC and LC-MS mobile phases

Chiral screening and LC-MS

Preparative considerations





LC-MS Chiral Column Screening Strategy

Chiral method development = Screening several columns!

- Impossible to predict which CSP will work

LC-MS can make this easier by allowing mixtures of different enantiomers to be screened simultaneously

- CHIROBIOTIC and CYCLOBOND are compatible with LC-MS

Published Data – 53 Chiral Compounds

(Three CHIROBIOTIC and four CHIRALPAK columns)

% Positive	CSP	Mobile Phases	No. Operating Parameters
87%	CHIRALPAK AS, AD, OD, OJ	5	20
65%	CHIROBIOTIC V, T, R	2	6
96%	Combined	7	26

Ref: Evaluation of Generic Liquid Chromatography Screens for Pharmaceutical Analysis, Andersson, M.E., Aslan, D., Clarke, A., Roeraade, J. Hagman, G., Journal of Chromatography A, 1005 (2003) 83-101.

HPLC CHIROBIOTIC and CYCLOBOND Recommended Screening Columns

Protocol includes three mobile phase conditions run with six different stationary phase chemistries as a front line screening*. This front line has generally provided ca. 80% screening success.

Columns:

- **CHIROBIOTIC™**
 - V2
 - T
 - TAG
- **CYCLOBOND™**
 - β-CD
 - DNP (or DMP)
 - HP-RSP

Mobile Phases:

- **Polar Ionic Mode (PIM)**
 - 100:0.1:0.1, methanol:acetic acid:triethylamine
- **Reversed-Phase (RP)**
 - 70:30, 20 mM ammonium acetate (pH 4.0):acetonitrile
- **Polar Organic Mode (POM)**
 - 95:5:0.3:0.2, acetonitrile:methanol: acetic acid:triethylamine.

* Protocol may be adjusted for LC-MS or for certain sample types.



Chiral LC-MS Column Screening Protocol

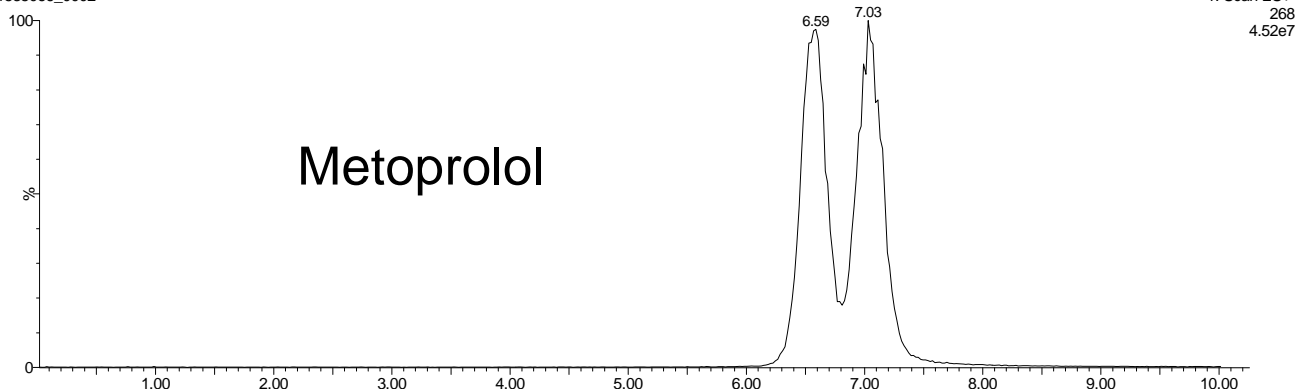
LC-MS analysis

- Has ability to separate in the mass/charge dimension, making it possible to **evaluate many analytes in the same injection**.
- Operates well in both reversed-phase and polar ionic/polar organic modes; ammonium salts usually preferred over TEA in mobile phases.
- Compatible with both the CHIROBIOTIC and CYCLOBOND CSPs.
- May be used as a valuable tool for rapid chiral screening of multiple chiral samples using simultaneous injection and selective ion detection.

Comparison of Metoprolol Alone and in 13-Component Chiral Mixture by LC-MS

super sample_T_0.1%AA in methanol

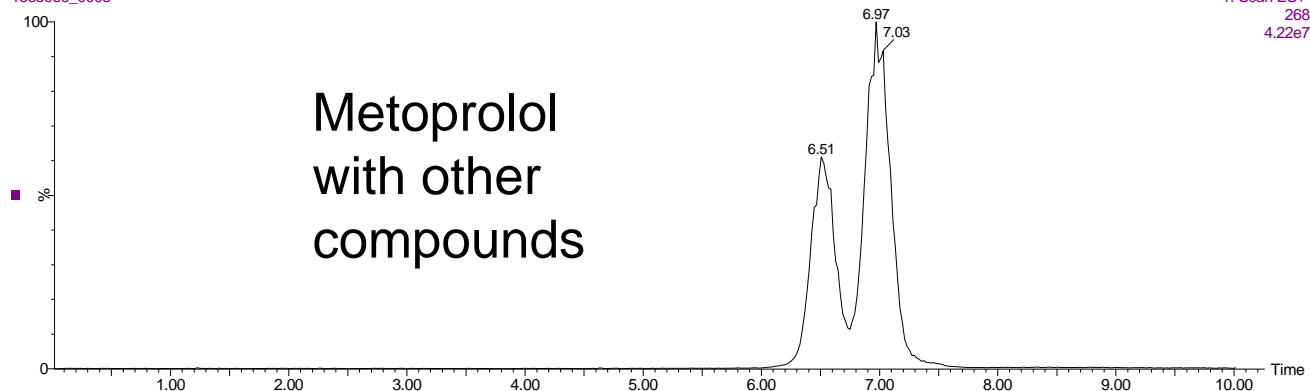
1535066_0002



1: Scan ES+
268
4.52e7

Metoprolol

1535066_0005



1: Scan ES+
268
4.22e7

Metoprolol
with other
compounds

Note a slight variation in enantiomer response due to ion-suppression by coeluting peaks; however, retention and selectivity is not compromised

CHIROBIOTIC T, 0.1% NH₄Ac in Methanol (Polar Ionic Mode), ESI+ (Extracted Ion Current).



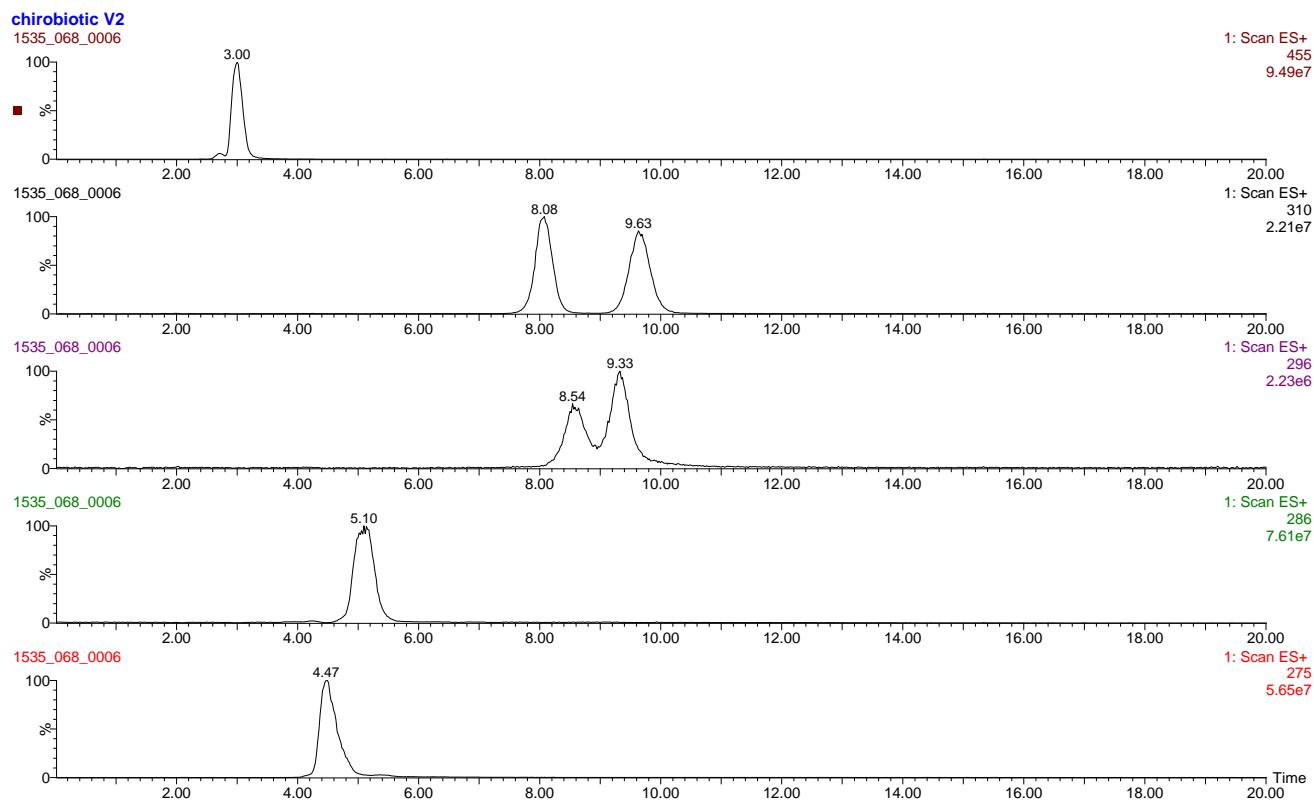
Changing Chiral Stationary Phase Provides Greatest Impact on Selectivity

CHIROBIOTIC V2, TAG and R were screened to assess the impact of stationary phase on a set of basic analytes

Instrument:	Waters/Micromass ZQ, Single Quadrupole, Waters Alliance 2690
Column:	CHIROBIOTIC V2, TAG and R, 150 x 4.6 mm
Temperature:	35° C
Flow Rate:	1 mL/min
Mobile Phase:	Ammonium formate in methanol (13 mM)
Detection:	ESI, Positive Ion Mode, scan range m/z 150–500
Inj. Vol.:	5 µL

CHIROBIOTIC V2 Shows Selectivity for Fluoxetine and Norfluoxetine

Unique selectivity between V2 phase and certain solutes shows up in LC-MS screen.



Verapamil

Fluoxetine

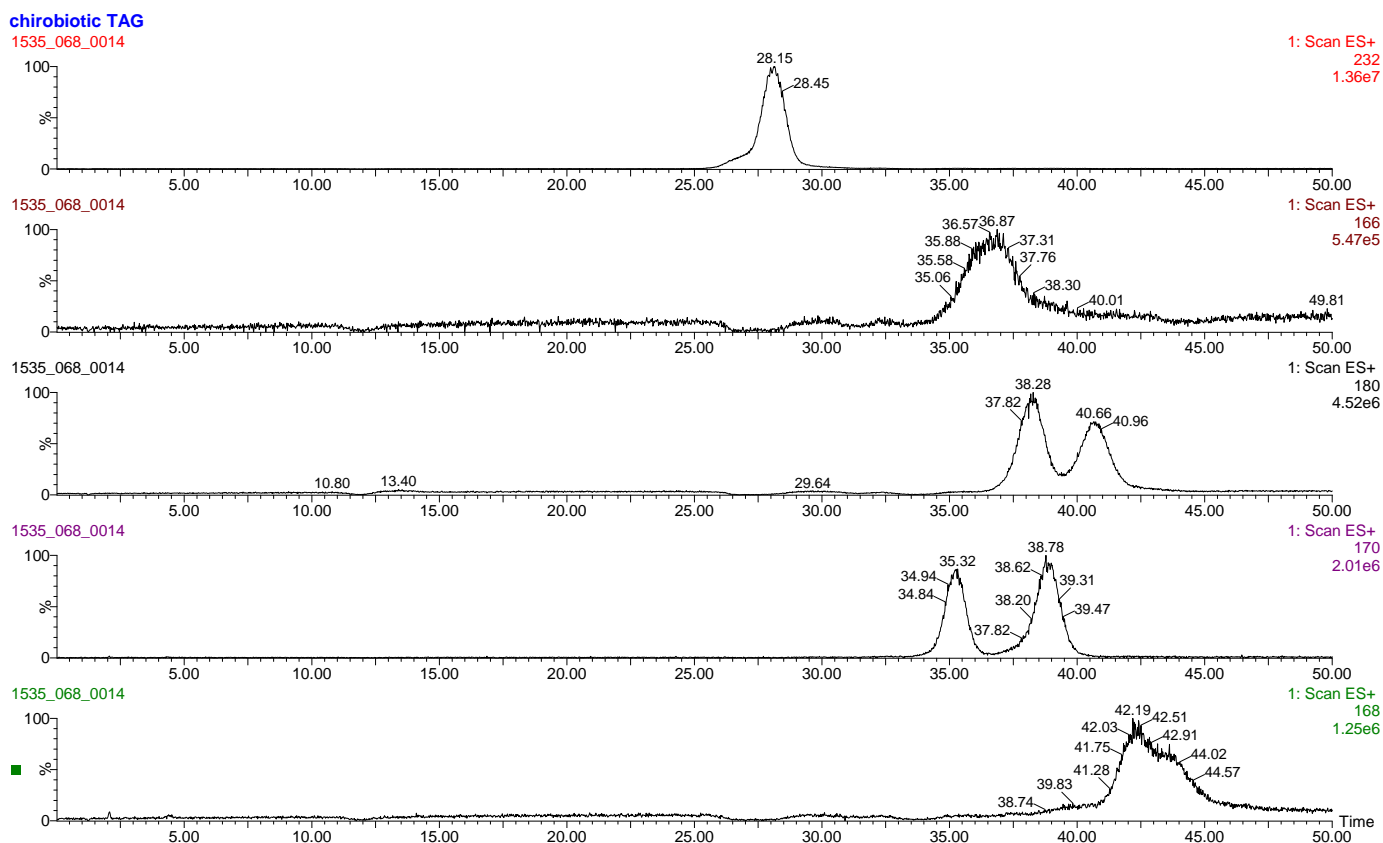
Norfluoxetine

Pentazocine

Chlorpheniramine

CHIROBIOTIC TAG Shows Selectivity for Amphetamines

Unique selectivity between TAG phase and certain solutes shows up in LC-MS screen.



Fenfluramine

Normetanephrine

MDA

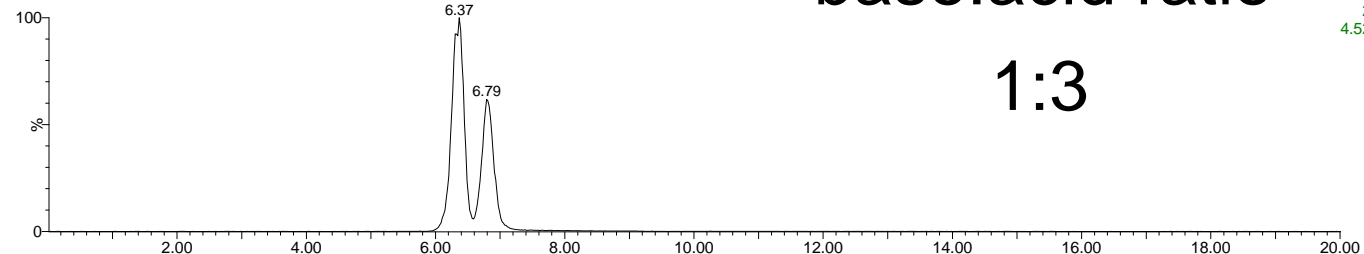
Chloramphetamine

Synephrine

Impact of Buffer Component Ratio on Metoprolol Retention and Selectivity

13 mM ammonium hydroxide and 13 mM formic acid were independently prepared in methanol.

75:25 ammonia:formic
1535_067-1005

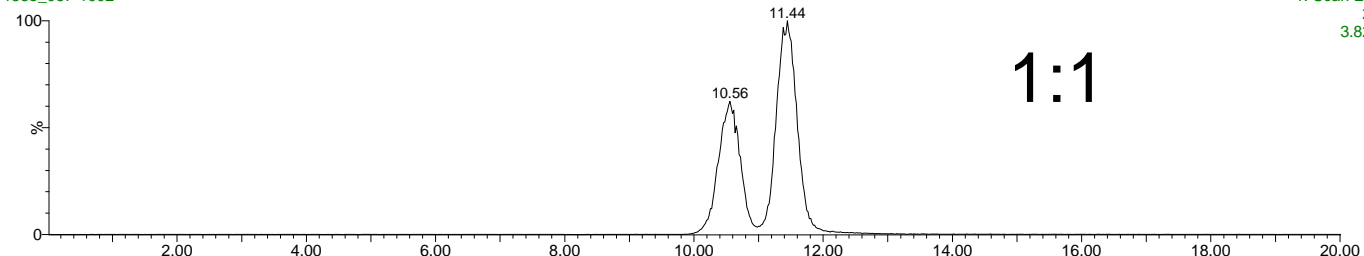


base:acid ratio

1:3

1: Scan ES+
268
4.52e7

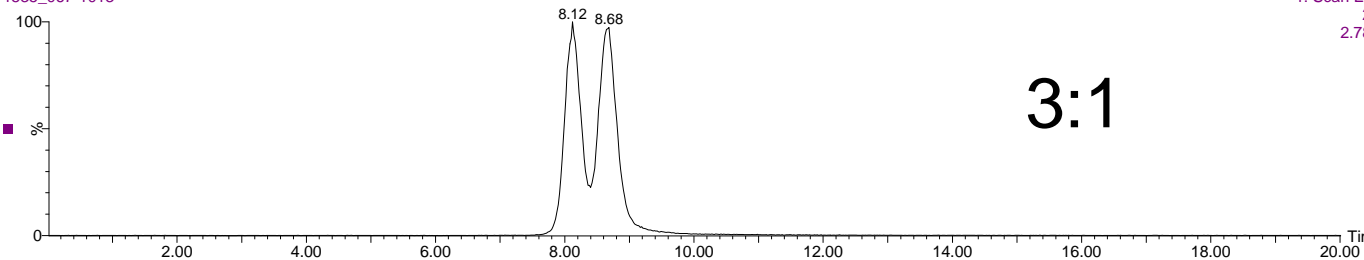
1535_067-1002



1:1

1: Scan ES+
268
3.82e7

1535_067-1013



3:1

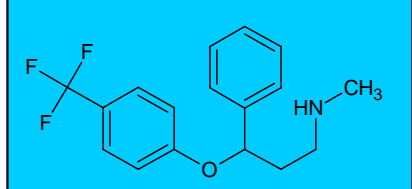
1: Scan ES+
268
2.78e7

Results of Fluoxetine Column Screen

(+/-)-Fluoxetine underwent the primary screening protocol and yielded positive results.

CHIROBIOTIC V2 in both RP and PIM provided excellent selectivity while CYCLOBOND I 2000 DNP showed some selectivity in RP

Spectrum	Column	mode	elution
	CHIROBIOTIC TAG	RP	No Elution
	CHIROBIOTIC TAG	PIM	No Separation
	CHIROBIOTIC V2	RP	Separation
	CHIROBIOTIC V2	PIM	Separation
	CHIROBIOTIC T	RP	No separation
	CHIROBIOTIC T	PIM	No Separation
	Cyclobond I 2000	RP	No Retention
	Cyclobond I 2000	POM	No Separation
	Cyclobond 2000 HP-RSP	RP	No Separation
	Cyclobond 2000 HP-RSP	POM	No Separation
	Cyclobond 2000 DNP	RP	Separation
	Cyclobond 2000 DNP	POM	Unknown



• Screening results are viewed in a tabular form for easy review and comparison.

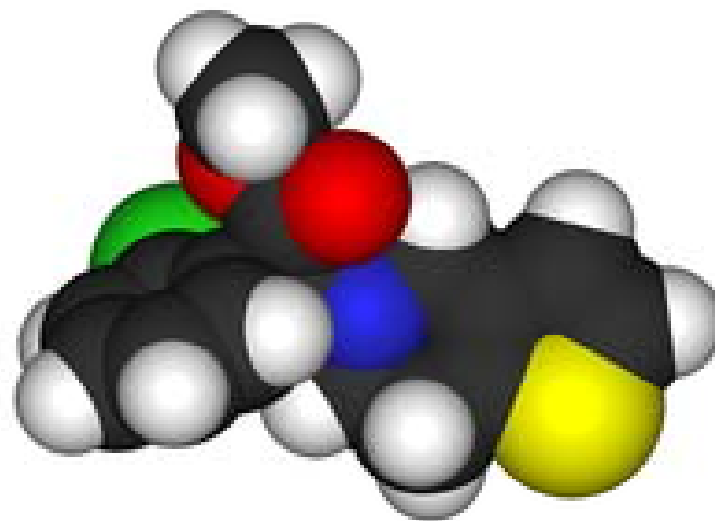
Chiral HPLC

Chiral stationary phases for HPLC

Familiar HPLC and LC-MS mobile phases

Chiral screening and LC-MS

Preparative considerations



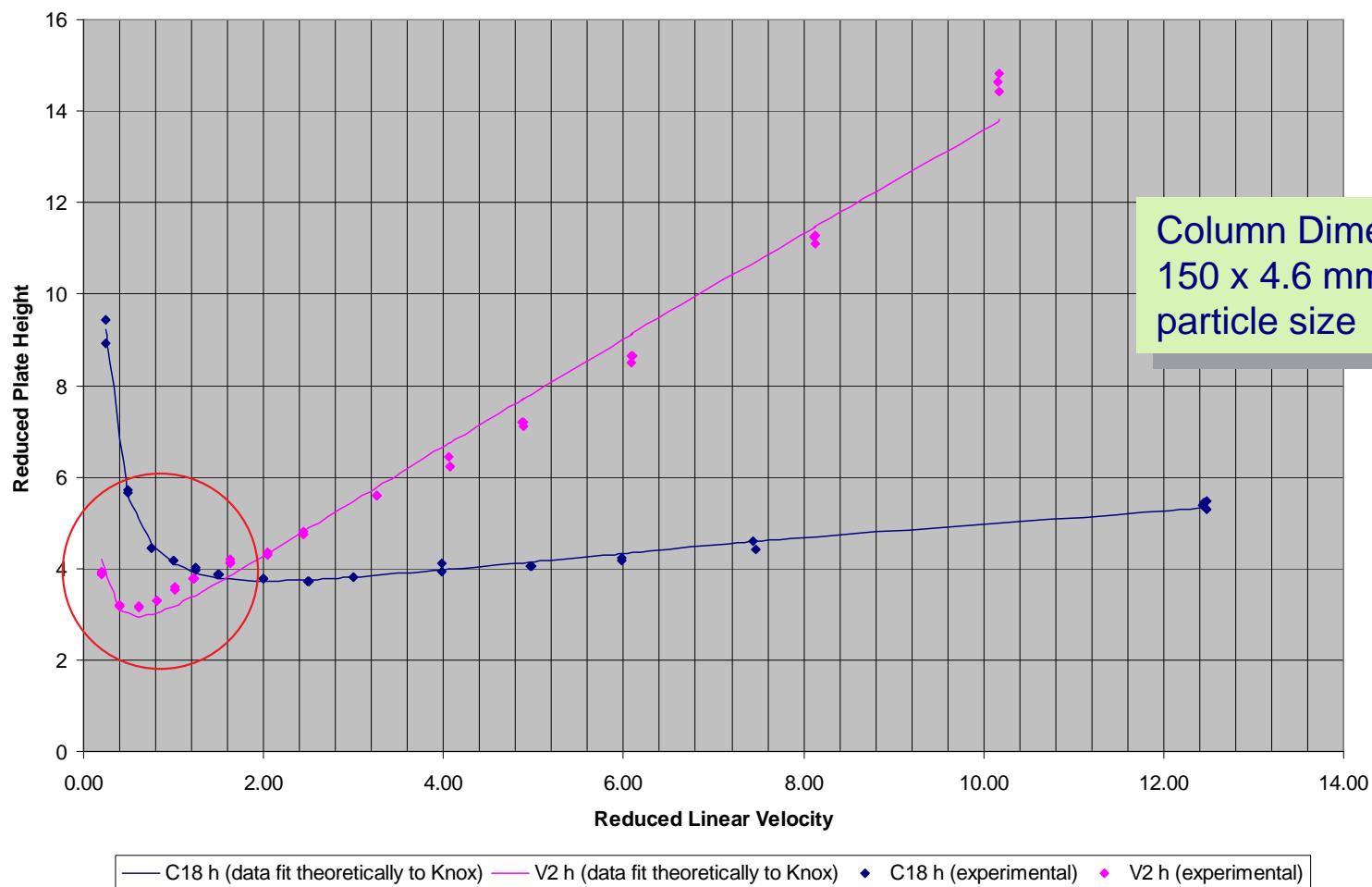


Prep Benefit: Low Flow Rate on CHIROBIOTIC

Optimal linear velocity on CHIROBIOTIC is significantly lower than that observed on achiral (C18) columns.

Low flows increase analysis time but greater efficiency and resolution increase sample capacity in prep separations.

Benefits of Low Flow for Fluoxetine on CHIROBIOTIC V2 vs. Ascentis C18



The optimal reduced linear velocity on the V2 is 0.61, which translates into a flow rate of 0.15 mL/min on the analytical column used in this study.

Low Flow Advantage: Three Examples

Mobile Phase:	100%MeOH	100/0.1w%, MeOH/NH4formate		
Sample:	5,5 hydantoin	terbutaline	clenbuterol	
Column:	CHIROBIOTIC T, 5u, 25cmx4.6mm			
Flow Rate (mL/min)	Plate Counts (peak 1)			
1.5	10748	7922	8932	
1	13666	10441	11133	
0.5	17849	14978	15270	
0.3	20784	18286	19054	
0.25	20935	19452	19150	
0.2	21543	20075	19883	
0.15	20475	20469	19754	
0.1		19377		
% Gain, Y/G	58%	96%	79%	

Prep Benefit: Reversed-Phase Mode

Improved **solubility** of polar analytes

- Preparative work cannot be completed if the sample cannot be dissolved in the solvent

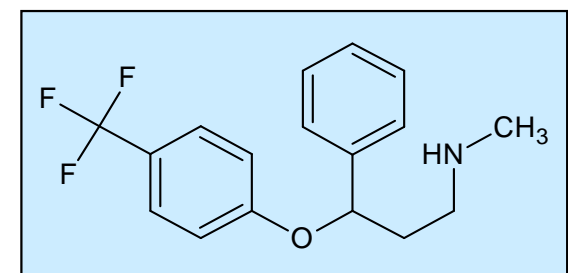
Less toxic than normal phase

- Reversed-phase: mobile phase is mostly aqueous
- Normal phase: 100% organic solvents and usually between 70% and 100% hexane or heptane
 - Hexane has been known to produce neurotoxic effects

Optimizing Separation of Fluoxetine for Preparative HPLC

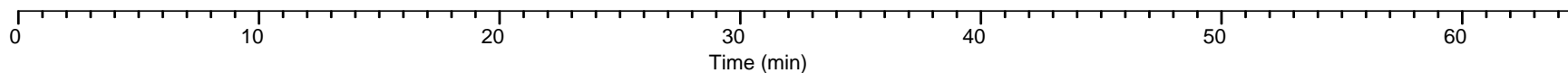
Conditions:

Column: CHIROBIOTIC V2, 150 x 4.6 mm, 5 μ m particles
Mobile Phase: 70:30, 20 mM NH_4OAc (pH 4): ACN (Reversed-Phase Mode):
Sample: 12.5 mg/mL in mobile phase (racemic)
Injection Volume: 2 μ L
Flow Rate: 0.15 mL/min. **To optimize efficiency**
UV: 230 nm
Temperature: 10 $^\circ\text{C}$ **To increase R_s**



Peak 1 retention time (R_{t1}): 42.48 min.
Peak 2 retention time (R_{t2}): 47.88 min.
 $\alpha = 1.08$

41



Fluoxetine Prep Separation with Stacked Injections

Conditions:

Column:

Mobile Phase:

Sample:

Injection Volume:

Flow Rate:

UV

Temperature:

CHIROBIOTIC V2, 250 x 21.2 mm, 5 μ m particles

70:30, 20 mM NH₄OAc (pH 4): ACN (Reversed-Phase Mode):

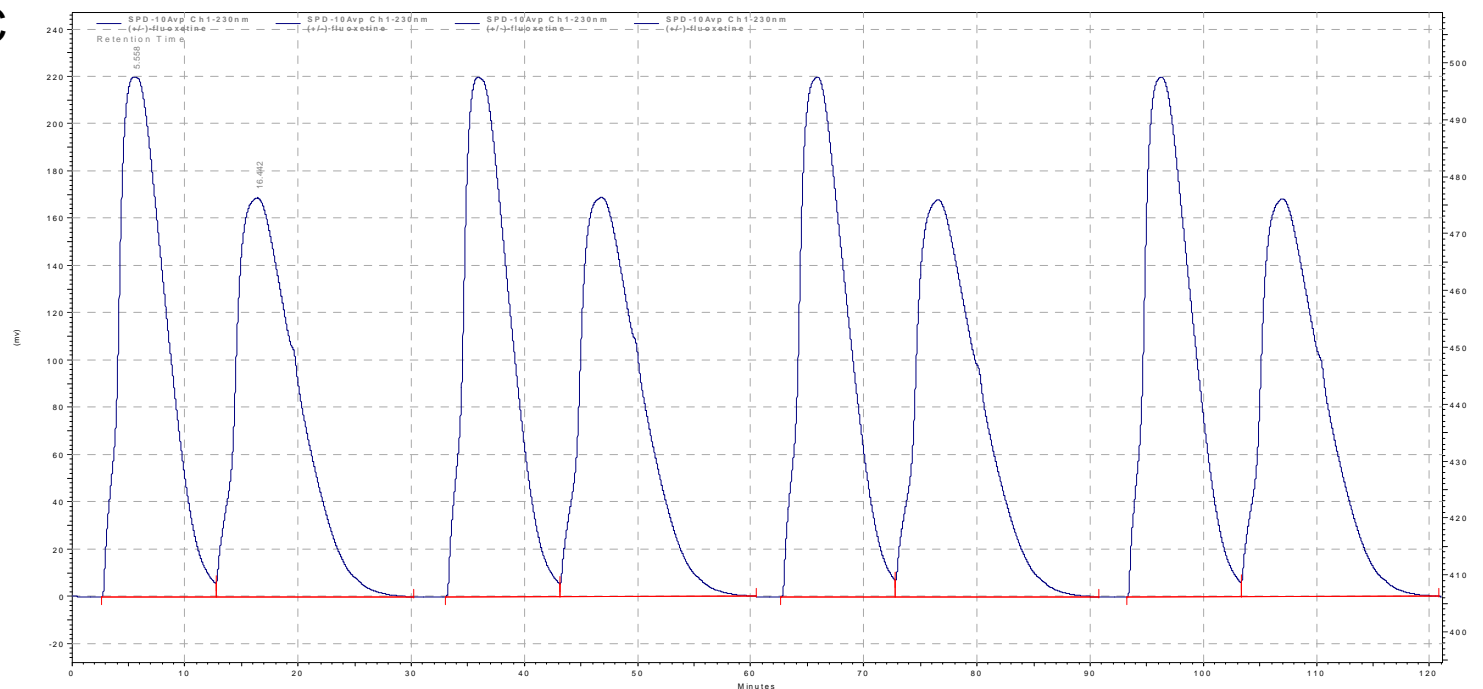
50 mg/mL in mobile phase (racemic)

88 μ L

3.2 mL/min

230 nm

10 $^{\circ}$ C



Sample Recovery in RP and PIM Modes

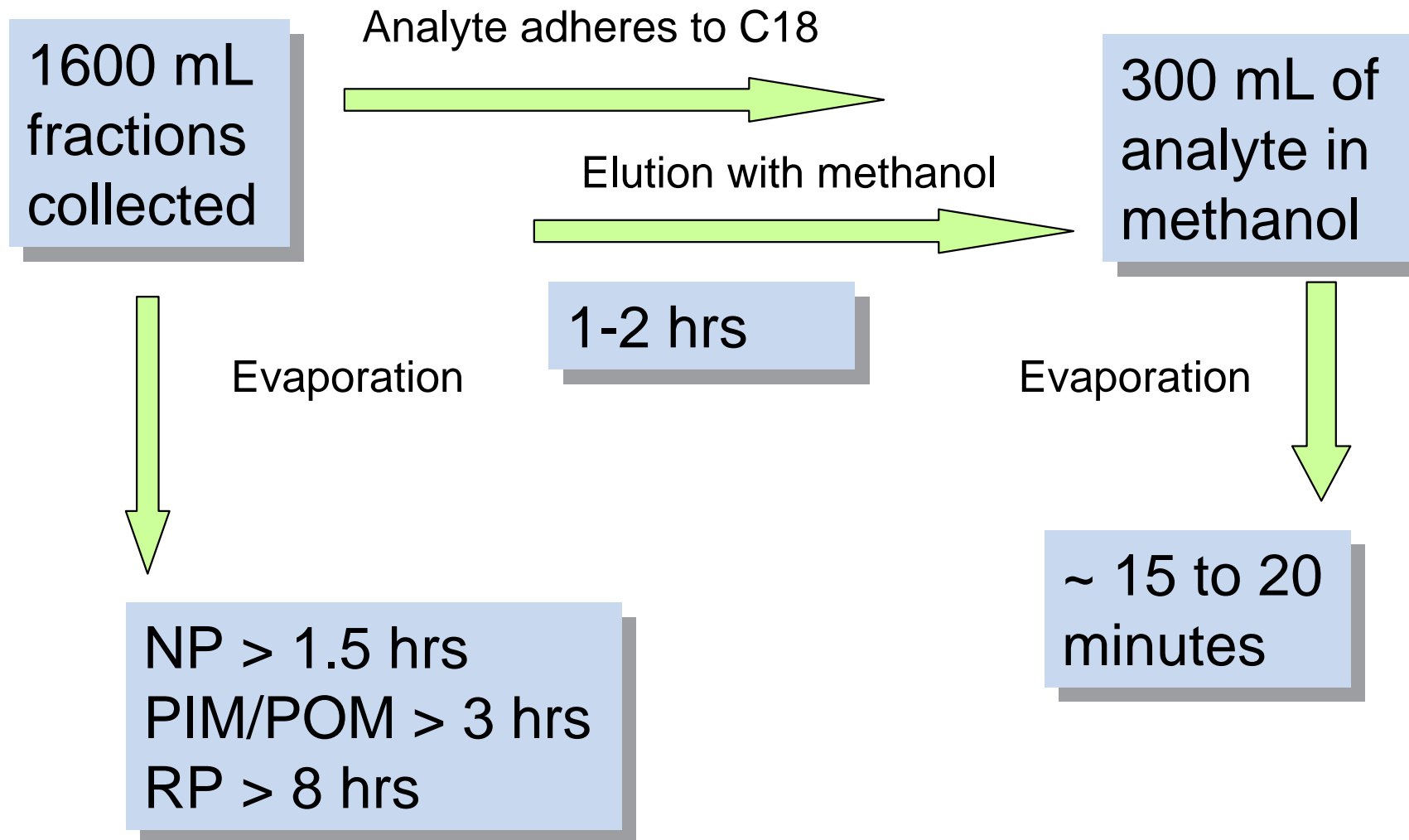
Reversed-Phase:

- Problems:
 - Lengthy time to remove water by evaporation
 - Buffer sales
- Solution:
 - Trap eluant containing analyte on C18 flash cartridge, wash
 - Elute in a minimal amount of MeOH

Polar Ionic Mode:

- Problems:
 - Mobile phase additives (salts)
- Solutions:
 - Concentrate, dissolve in diethyl ether
 - Load onto a silica flash cartridge, wash
 - Elute with a minimal amount of MeOH

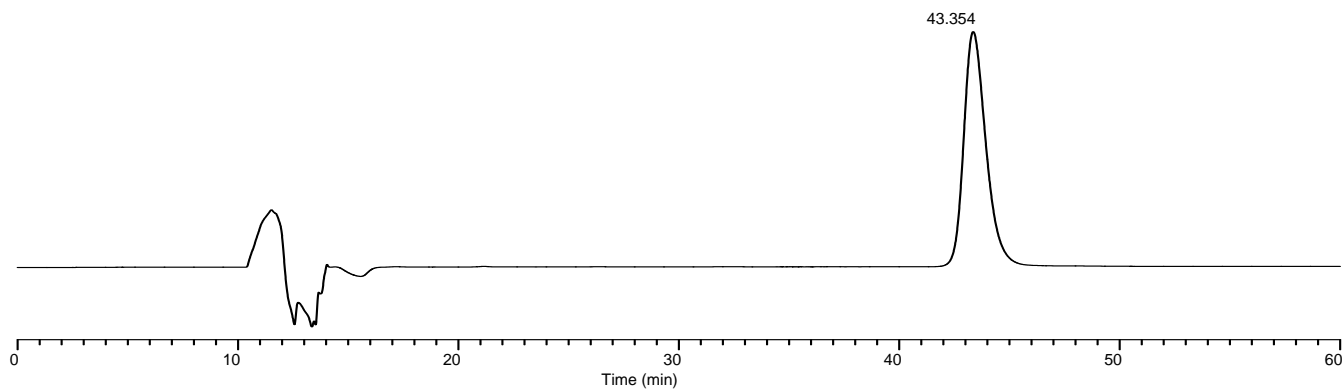
Sample Recovery Using Reversed-Phase C18 Flash Column Method



Purity of Prep Fractions

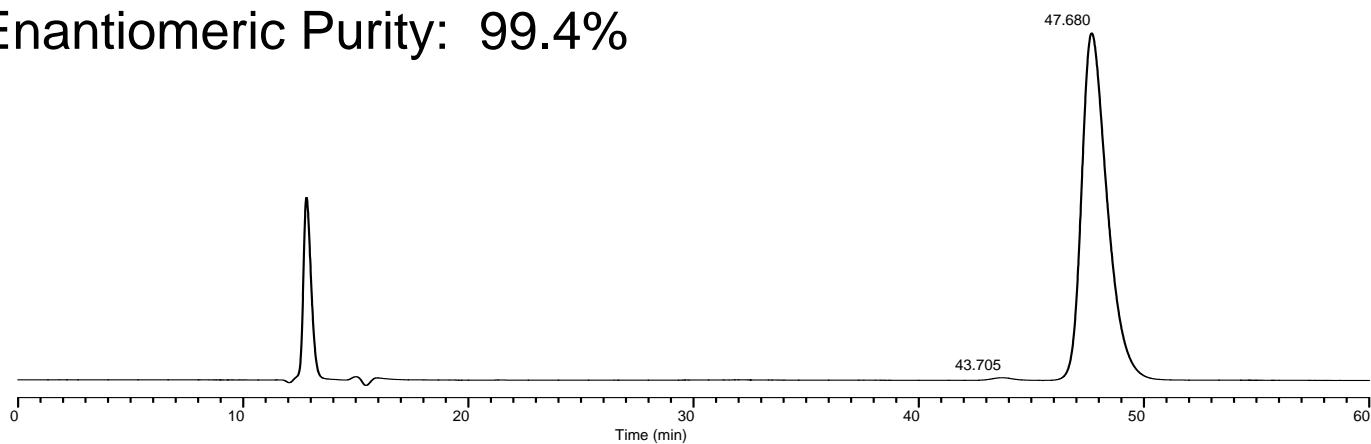
Peak 1:

- Enantiomeric Purity: 99.9%



Peak 2:

- Enantiomeric Purity: 99.4%





Important Points in Reversed-Phase Chiral Preparative Separations

Use of reversed-phase and polar ionic/polar organic modes for prep separation at low flow rates are **safe and efficient** ways to execute successful chiral preparatory separations.

- Fast sample recovery from prep in RP using C18 recovery method
- RP less toxic than NP
- Low flow improves efficiency

Overall Chiral Summary

Chiral stationary phases for HPLC

- **CYCLOBOND CSPs:** Covalently bonded β -cyclodextrin or derivatized β -cyclodextrin
 - Reversed-phase, polar organic mode, normal phase modes
- **CHIROBIOTIC CSPs:** Macrocyclic glycopeptides
 - Especially useful for separation of polar analytes
 - Reversed-phase, polar-ionic, or normal phase modes
- Robust and compatible with all HPLC solvents
- MS detection and prep compatible

Familiar HPLC and LC-MS mobile phases

- Solvents and conditions familiar to most analytical chemists
- MS compatible
- Ideal for separation of polar and ionic compounds

CHIROBIOTIC HPLC Columns

LC-MS compatible
 RP mobile phases
 Analytical to prep
 Phases:

- CHIROBIOTIC T and T2
- CHIROBIOTIC V and V2
- CHIROBIOTIC TAG
- CHIROBIOTIC R

Complements other
 Astec phases,
 CYCLOBOND, P-CAP,
 and chiral GC

Analytical Services

<http://www.sigma-aldrich.com/chiral>

astec Chiral HPLC Method Development Screen on Astec CHIROBIOTIC™ & CYCLOBOND™

CHIROBIOTIC
 Mobile Phase S
 Polar ionic (PIM)
 Reversed-phase (R)
 Polar organic (PO)
 Normal phase (NP)
 * DEA can replace TO

CYCLOBOND
 Mobile Phase S
 Reversed-phase (R)
 Reversed-phase (R)
 Polar organic (PO)
 Normal phase (NP)
 * CHX and CYCLO

Optimize
 Mobile Phase
 polar ionic (PIM)
 Reversed-phase (R)
 Polar organic (PO)
 Normal phase (NP)

Temperature
 Typical range
 Increased Temper
 Decreased Temper
 Maintain Temper

LC-MS Optim
 CHIROBIOTIC
 CYCLOBOND
 both columns

Column Installation and Conditioning
 • CHIROBIOTIC columns are shipped in methanol. Flush columns with 10 column volumes of approximately 50 mM ammonium acetate (50:50) to remove their ionic character.
 • CYCLOBOND columns are shipped in IPA. Flush columns with 10 column volumes of acetonitrile/water (50:50).
 • For both columns, flush with 10 column volumes of methanol, followed by 10 column volumes of operating mobile phase.
 • If columns will be used in normal phase mode, flush with 10 column volumes of 60% or ethanol followed by 10 column volumes of operating mobile phase.
 • Note: New columns may take longer to equilibrate initially, but once baseline stability is achieved it is consistent.

Volume of Column Dimensions
 • Calculation: $V_{col} = \pi (I.D./2)^2 \times L$

Length	I.D.	Column Volume	~10 Column Volumes
25 cm	4.6 mm	4.15 mL	40 mL
15 cm	4.6 mm	2.49 mL	20 mL
10 cm	4.6 mm	1.66 mL	20 mL
5 cm	4.6 mm	0.83 mL	30 mL
25 cm	2.1 mm	0.87 mL	30 mL
15 cm	2.1 mm	0.53 mL	30 mL
10 cm	2.1 mm	0.35 mL	2 mL

Compatibility
 • CHIROBIOTIC and CYCLOBOND columns are compatible with all conventional HPLC solvents and buffers. The only critical operating parameter to avoid a pH outside the recommended range

pH Range	pH 2 to 7
Temperature*	< 50 °C
Pressure (solvents & 50 mM LiCl)	< 3500 psi (240 bar)

* Temperatures up to 70 °C are possible, but column lifetime may be compromised especially at pH extremes.

CHIROBIOTIC
 "Chiral by Nature"

SUPELCO
 Analytical

SUPELCO
 Analytical

- Columns for versatile, robust chiral HPLC and LC-MS separations
- Aqueous and non-aqueous separations on the same column
- No solvent or additive memory effects
- Wide applicability, especially suited to polar and ionizable compounds
- Predictable scale-up from analytical to prep

SIGMA-ALDRICH

sigma-aldrich.com/chiral

Supelco Chiral Services

Chiral column screening (HPLC & GC)

Method optimization

Small-scale purification (<10 grams of each enantiomer)

Larger scale through our SAFC partners



<http://www.sigma-aldrich.com/chiral>

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Dick Henry, Consultant
Supelco and Fluka R&D Teams

For more information on the subjects presented here, please contact techservice@sial.com or your regional sales team.