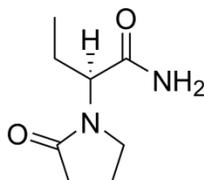


Levetiracetam (USP)

- Tablets



Levetiracetam is an anticonvulsant medication used to treat epilepsy. It is the S-enantiomer of etiracetam.

Levetiracetam is marketed under the trade name Kepra by UCB Pharmaceuticals Inc., and from 2008 as a generic by many different companies under Levetiracetam.

Drug dissolution testing has been carried out following the experimental conditions in the USP37-NF32 monograph for Amoxicillin and Clavulanate Potassium Tablets (*using an isocratic HPLC method with RP-18 endcapped columns and thus scalable*).

We have transferred this method to a monolithic column. The new method is fast, having improved chromatographic efficiency, lower column backpressure, and still meeting all method performance criteria compared to the prescribed column.

Levetiracetam (USP)

- Tablets

Dissolution <711>

Medium: Water; 900 mL

Apparatus 2: 50 rpm

Time: See Table 1.

HPLC

Buffer: 6.8 g/L of monobasic potassium phosphate, adjusted with dilute potassium hydroxide to pH 5.6

Mobile phase: Acetonitrile and Buffer (15:85)

Standard solution: (L/1000) mg/mL in Medium, where L is the Tablet label claim, in mg

Sample solution: Pass a portion of the solution under test through a suitable filter of 0.45-µm pore size.

Chromatographic system (See Chromatography 621 , System Suitability.)

Detector: UV 220 nm

Column: 150x4.6 mm; 5-µm packing L1

Flow rate: 1.2 mL/min

Injection volume: 10 µL

System suitability (Sample: Standard solution)

Suitability requirements

Tailing factor: NMT 2.0

Relative standard deviation: NMT 2.0%

Analysis

Samples: Standard solution and Sample solution

Calculate the percentage of the labeled amount of levetiracetam (C₈H₁₄N₂O₂) dissolved:

$$\text{Result} = (rU/rS) \times (CS/L) \times V \times 100$$

rU = peak response from the Sample solution

rS = peak response from the Standard solution

CS = concentration of USP Levetiracetam

RS in the Standard solution (mg/mL)

L = label claim (mg/Tablet)

V = volume of Medium, 900 mL

| Tablet Strength (mg/Tablet) | Time (min) |
|-----------------------------|------------|
| 250 | 15 |
| 500 | 15 |
| 750 | 15 |
| 1000 | 30 |

Tolerances

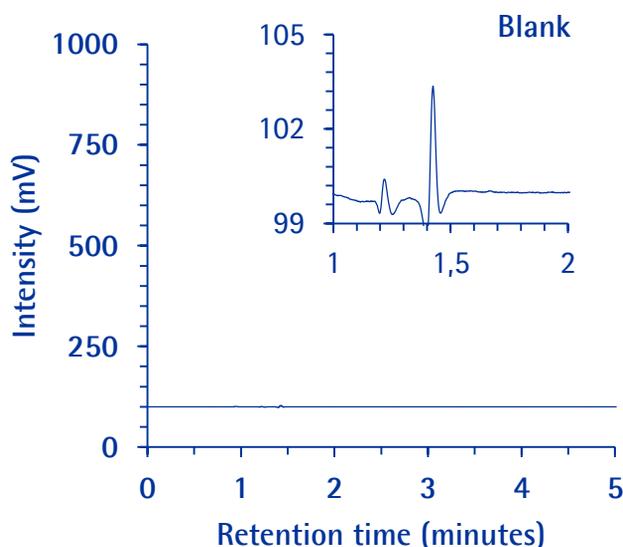
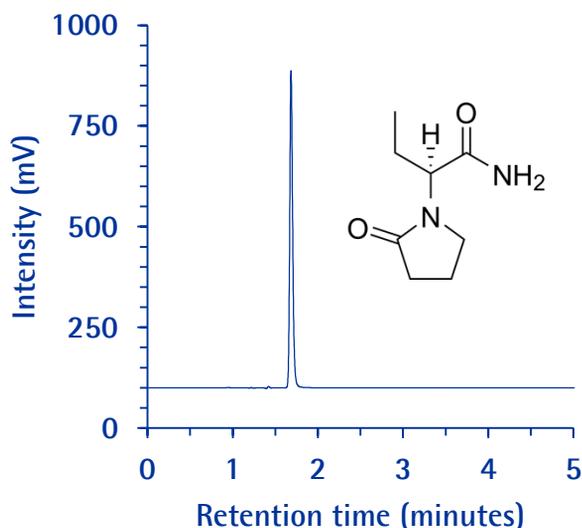
NLT 70% (Q) of the labeled amount of levetiracetam (C₈H₁₄N₂O₂) in 15 min for Tablets labeled to contain 250, 500, or 750 mg; NLT 80% (Q) of the labeled amount of levetiracetam (C₈H₁₄N₂O₂) in 30 min for Tablets labeled to contain 1000 mg.

Levetiracetam Tablet Dissolution (USP)

Chromolith® HighResolution RP-18 endcapped

Chromatographic Conditions

| | | |
|----------------|---|--------------|
| Column: | Chromolith® HighResolution RP-18 endcapped, 100x4.6 mm | 1.52022.0001 |
| Injection: | 10 µL | |
| Detection: | UV 220 nm | |
| Cell: | 10 µL | |
| Flow Rate: | 1.2 mL/min | |
| Medium: | Water | |
| Apparatus | USP Apparatus 2 (Paddle), 50 rpm | |
| Time: | 15 minutes | |
| Buffer: | 6.8 g/L of monobasic potassium phosphate, adjusted with dilute potassium hydroxide to a pH of 5.6 | |
| Mobile Phase : | Buffer:Acetonitrile 85:15 (v/v) | |
| Temperature: | Ambient | |
| Sample: | 500 ppm (0.5 mg/mL) of Levetiracetam in diluent | |
| Pressure Drop: | 68 Bar (986 psi) | |



Chromatographic Data: Standard

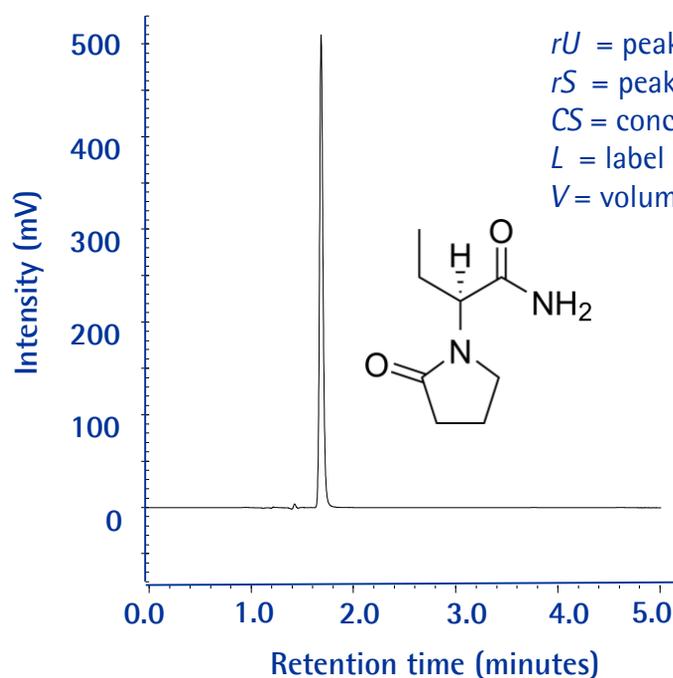
| No. | Compound | Retention Time (min) | Tailing factor | Theoretical plates |
|-----|---------------|----------------------|----------------|--------------------|
| 1 | Levetiracetam | 1.6 | 1.2 | 11851 |

Levetiracetam Tablet Dissolution (USP)

Chromolith® HighResolution RP-18 endcapped

Calculation of percentage Levetiracetam dissolved:

$$\text{Result} = (rU/rS) \times (CS/L) \times V \times 100$$



| Sample (area units) | Standard (area units) | [Standard solution] (mg/ml) | Label claim (mg/tablet) | Media volume (ml) | Dissolution (%) |
|---------------------|-----------------------|-----------------------------|-------------------------|-------------------|-----------------|
| 1718244 | 1870805 | 0.5 | 500 | 900 | 82.6 |
| 1771524 | | | | | 85.2 |
| 1727706 | | | | | 83.1 |
| 1732646 | | | | | 82.9 |
| 1710910 | | | | | 82.3 |
| Average | | | | | 83.2 ± 1.1 |

NLT 70% (Q) of the labeled amount of levetiracetam (C₈H₁₄N₂O₂) in 15 min for Tablets labeled to contain 250, 500, or 750 mg; NLT 80% (Q) of the labeled amount of levetiracetam (C₈H₁₄N₂O₂) in 30 min for Tablets labeled to contain 1000 mg.