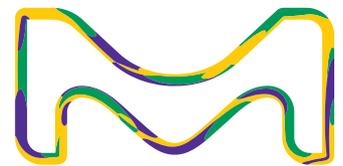


## save time—increase accuracy

### Elemental Impurity Mixes as Certified Reference Material Standards for USP<232> and Ph. Eur. 9<sup>th</sup> Edition



Contamination of drug products with elemental impurities poses a risk to patient health. It is therefore critical to control, within acceptable limits, the levels of these impurities introduced into drug products through each step of the manufacturing process.

Effective January 1, 2018, the United States Pharmacopeia (USP), as well as the European Pharmacopeia (Ph. Eur) will adopt the ICH Q3D guidelines on specification limits for elemental impurities. These guidelines are documented in General Chapters <232> (Limits) and <233> (Procedures) in USP 40 NF35 (Second Supplement) and in the general chapter 5.20 of Ph. Eur. Supplement 9.3.

Elemental Impurity Mixes help to streamline your laboratory's ICP-OES/ICP-MS impurity analysis with accurate and consistent Certified Reference Materials for both calibration and quality control.

- All mixes produced and analyzed under the scope of ISO/IEC 17025, ISO Guide 34 and ISO/IEC 17034 accreditation
- Convenient concentrations according to the oral and parenteral PDEs given in USP <232> and Ph.Eur. 9.3, general chapter 5.20
- Inorganic mercury included in mix—no need for a separate solution
- COA included in each package
- COA with extended certification report

**TraceCERT®** **SIGMA-ALDRICH®**  
Traceable Certified Reference Materials

## Certificate

Produced in a double accredited laboratory following ISO/IEC 17025 and ISO Guide 34

This certificate is designed in accordance with ISO Guide 31<sup>1)</sup>.

Object of certification: **Elemental Impurities according to ICH Q3D, Standard 1**

Product No.: **19041** Lot: **BCBS7238V**

Composition: High-purity starting materials in 12% HNO<sub>3</sub> (prepared with HNO<sub>3</sub> suitable for trace analysis high-purity water, 18.2 MΩ·cm, 0.22 μm filtered).

Density at 20°C: ρ = 1067.4 kg m<sup>-3</sup> u<sub>r</sub>(ρ) = 0.5 kg m<sup>-3</sup>

Intended use: Calibration of ICP, AAS, spectrophotometry or any other analytical technique.

Storage and handling: This reference material shall be stored between 5°C and 30°C. The bottle should be 20°C and shaken well before every use. If storage of a partially used bottle should be necessary, the cap should be tightly sealed and the bottle should be stored at refrigerator temperature to minimize transpiration rate.

Expiry date: **AUG 2020**

Certificate issue date: 16 SEP 2016

Bottle opening date: \_\_\_\_\_

Constituent	Certified values at 20°C and expanded uncertainty (U = k · u <sub>c</sub> )	Expanded uncertainty (U = k · u <sub>c</sub> )
Arsenic (As)	14.05 mg kg <sup>-1</sup> ± 0.06 mg kg <sup>-1</sup>	15.00 mg kg <sup>-1</sup>
Cadmium (Cd)	4.68 mg kg <sup>-1</sup> ± 0.02 mg kg <sup>-1</sup>	5.00 mg kg <sup>-1</sup>
Cobalt (Co)	46.8 mg kg <sup>-1</sup> ± 0.2 mg kg <sup>-1</sup>	50.0 mg kg <sup>-1</sup>
Lead (Pb)	4.68 mg kg <sup>-1</sup> ± 0.02 mg kg <sup>-1</sup>	5.00 mg kg <sup>-1</sup>
Mercury (Hg)	28.1 mg kg <sup>-1</sup> ± 0.1 mg kg <sup>-1</sup>	30.0 mg kg <sup>-1</sup>
Nickel (Ni)	187.4 mg kg <sup>-1</sup> ± 0.8 mg kg <sup>-1</sup>	200.0 mg kg <sup>-1</sup>
Selenium (Se)	140.5 mg kg <sup>-1</sup> ± 0.6 mg kg <sup>-1</sup>	150.0 mg kg <sup>-1</sup>
Silver (Ag)	140.5 mg kg <sup>-1</sup> ± 0.6 mg kg <sup>-1</sup>	150.0 mg kg <sup>-1</sup>
Thallium (Tl)	7.49 mg kg <sup>-1</sup> ± 0.03 mg kg <sup>-1</sup>	8.00 mg kg <sup>-1</sup>
Vanadium (V)	93.7 mg kg <sup>-1</sup> ± 0.4 mg kg <sup>-1</sup>	100.0 mg kg <sup>-1</sup>

Certificate page 1 of 3 Sigma-Aldrich Production Center, Industriestrasse 25, 64711 Buchs (Switzerland), Tel: +41 81 250 2211, Fax: +41 81 250 2400



## Multi-Element Impurity CRM Mixes according to ICH Q3D guideline

Element	Class	Elemental Impurities Mix According to ICH Q3D Oral			Elemental Impurities Mix According to ICH Q3D Parenteral		
		Cat. No.	19041	73108	69729	89118	89922
	Matrix	12% HNO <sub>3</sub>	10% HCl	5% HNO <sub>3</sub> + <0.5% HF	12% HNO <sub>3</sub>	10% HCl	5% HNO <sub>3</sub> + <0.5%
Ag	2B	150 mg/L			10 mg/L		
As	1	15 mg/L			15 mg/L		
Au	2B		100 mg/L			100 mg/L	
Ba	3			140 mg/L			70 mg/L
Cd	1	5 mg/L			2 mg/L		
Co	2A	50 mg/L			5 mg/L		
Cr	3			1100 mg/L			110 mg/L
Cu	3			300 mg/L			30 mg/L
Hg	1	30 mg/L			3 mg/L		
Ir	2B		100 mg/L			10 mg/L	
Li	3			55 mg/L			25 mg/L
Mo	3			300 mg/L			150 mg/L
Ni	2A	200 mg/L			20 mg/L		
Os	2B		100 mg/L			10 mg/L	
Pb	1	5 mg/L			5 mg/L		
Pd	2B		100 mg/L			10 mg/L	
Pt	2B		100 mg/L			10 mg/L	
Rh	2B		100 mg/L			10 mg/L	
Ru	2B		100 mg/L			10 mg/L	
Sb	3			120 mg/L			9 mg/L
Se	2B	150 mg/L			80 mg/L		
Sn	3			600 mg/L			60 mg/L
Tl	2B	8 mg/L			8 mg/L		
V	2A	100 mg/L			10 mg/L		

**JUST ONE  
CLICK AWAY**

[SigmaAldrich.com/ICHQ3D](https://SigmaAldrich.com/ICHQ3D)

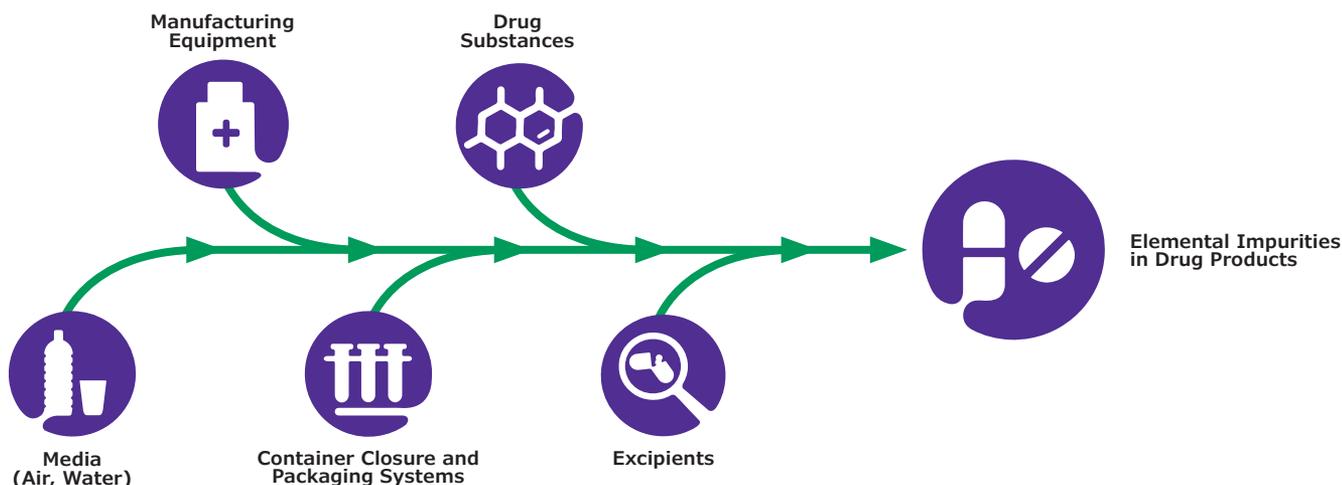
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## Potential Sources of Elemental Impurities



Merck KGaA  
Frankfurter Strasse 250  
64293 Darmstadt, Germany

## To place an order or receive technical assistance

Order/Customer Service: [SigmaAldrich.com/order](https://SigmaAldrich.com/order)

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Safety-related Information: [SigmaAldrich.com/safetycenter](https://SigmaAldrich.com/safetycenter)

