

THE DOZN™ SCALE



Based on the 12 Principles of Green Chemistry*, DOZN helps researchers, scientists, and manufacturers increase performance and efficiency while reducing human and environmental impact.

*Paul T. Anastas and John C. Warner, 1991.

Hydroquinidine 1,4-phthalazinediyl diether (392731)

	12 Principles of Green Chemistry	Percentage of Improvement	Results
Resource Used	Atom Economy	19%	Increased yield. Used less raw materials.
	Waste Prevention	44%	Decreased solvent usage
	Reduce Derivatives	N/A	
	Renewable Feedstocks Use	19%	Decreased amount of raw materials
	Real-Time Pollution Prevention	N/A	
	Catalyst	N/A	
Human & Environmental Hazards Reduction	Energy Efficiency Design	19%	Reduced chemical processing
	Less Hazardous Chemical Synthesis	39%	Reduced hazardous reaction conditions
	Safer Chemical Design	21%	Minimizing the toxicity
	Safer Solvents and Auxiliaries	46%	Reduced solvent usage
	Design for Degradation	3%	Reduced use of substance that degrades to environmentally hazardous materials
	Inherently Safer Chemical for Accident Prevention	39%	Reduced flammability and reactivity hazard

TOTAL PERCENT IMPROVEMENT

40%

AGGREGATE SCORE

0= Most Desirable

Previous Score

Re-engineered Score

5

3

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