## THE DOZN" SCALE

Based on the 12 Principles of Green Chemistry\*, DOZN helps researchers, scientists, and manufacturers increase performance and efficiency while reducing human and environmental impact. *\*Paul T. Anastas and John C. Warner, 1991.* 

All other trademarks are the property of their respective owners. Detailed information on trademarks is available via publicly accessible resources. 2020 - 32017



## BrettPhos (718742)

	12 Principles of Green Chemistry	Percentage of Improv	ement	Results
Human & Environmental Hazards Reduction	Atom Economy		85%	Increased yield. Used less raw materials
	Waste Prevention		85%	Decreased solvent usage by 84%
	Reduce Derivatives	N/A		
	Renewable Feedstocks Use		83%	Reduced quantity of chemical usage
	Real-Time Pollution Prevention	N/A		
	Catalyst	N/A		
	Energy Efficiency Design		84%	Reduced chemical processing
	Less Hazardous Chemical Synthesis		83%	Reduced use of toxic hazards
	Safer Chemical Design	N/A		
	Safer Solvents and Auxiliaries	60%		Reduced usage of organic solvents
	Besign for Degradation	N/A		
Ŧ	Inherently Safer Chemical for Accident Prevention		82%	Reduced use of toxic chemicals
TOTAL PERCENT IMPROVEMENT BB% AGGREGATE SCORE 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0				
	science business of Merck KGaA, Darmstadt, Germany of Merck KGaA, Darmstadt, Germany and/or its affiliates. All Ri		are trademarks of Merck KGaA,	, Darmstadt, Germany or its affiliates.