

# THE DOZN™ SCALE

Based on the 12 Principles of Green Chemistry\*, DOZN helps researchers, scientists, and manufacturers increase performance and efficiency while reducing human and environmental impact.

\*Paul T. Anastas and John C. Warner, 1991.



## 4-Nitrophenyl β-D-xylopyranoside (N2132)

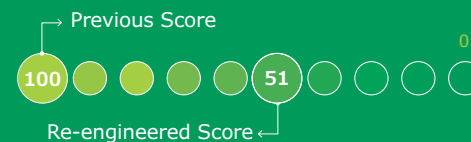
	12 Principles of Green Chemistry	Percentage of Improvement	Results
Resource Used	Atom Economy	<div><div></div></div> 42%	Increased yield. Used less raw materials
	Waste Prevention	<div><div></div></div> 44%	Reduced waste by decreasing solvent usage
	Reduce Derivatives	N/A	
	Renewable Feedstocks Use	<div><div></div></div> 42%	Decreased amount of raw materials
	Real-Time Pollution Prevention	N/A	
	Catalyst	N/A	
Human & Environmental Hazards Reduction	Energy Efficiency Design	<div><div></div></div> 56%	Reduced chemical processing
	Less Hazardous Chemical Synthesis	<div><div></div></div> 38%	Reduced flammability and toxicity hazards
	Safer Chemical Design	N/A	
	Safer Solvents and Auxiliaries	<div><div></div></div> 45%	Decreased usage of organic solvents
	Design for Degradation	N/A	
	Inherently Safer Chemical for Accident Prevention	<div><div></div></div> 30%	Reduced flammability hazards

TOTAL PERCENT IMPROVEMENT

49%

AGGREGATE SCORE

0= Most Desirable



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