## pesign for sustainability (pfs) scorecard

PA

With our DfS scorecard, we drive sustainability improvement during the product development process through multiple product sustainability criteria divided into seven impact areas.

## Milli-Q® IQ 7005 Ultrapure and Pure Water Purification System

Ultimate ultrapure and pure water solution - less electricity, more compact and mercury-free UV lamps



Impact areas	Results
MATERIALS	26% system size reduction but 8% weight increase due to more efficient but heavier power supply
SUPPLIERS & MANUFACTURING	No change compared to baseline product in consideration of our DfS criteria
PACKAGING	Packaging weight reduction thanks to smaller system and purification cartridge System's corrugated box with sustainable forestry certification. Protective inserts made of 100% biobased polyethylene (PE) foam from sugar cane waste for the system and made of PE foam with a minimum of 50% recycled content for the Q-POD® and E-POD® water remote dispensers.
ENERGY & EMISSIONS	26% reduction of system electricity consumption thanks to optimization of components and processes as well as an embedded improved "Lab Close" mode
WATER	11% water reduction during system use thanks to new periodic EDI rinsing Reduction of water consumption during system quality control thanks to the implementation of a new impermeability test by air instead of by water
USABILITY & INNOVATION	New innovative mercury-free UV oxidation lamps

The system is designed to be easily maintainable

Lower replacement frequency of purification consumables

Baseline product: ZRXQ005T0 - Milli-Q® Integral 5

**CIRCULAR ECONOMY**