

# THE DOZN™ SCALE



Based on the 12 Principles of Green Chemistry\*, DOZN helps researchers, scientists, and manufacturers increase performance and efficiency while reducing human and environmental impact.

\*Paul T. Anastas and John C. Warner, 1991.

## D-Glucose-6,6-d<sub>2</sub>

	12 Principles of Green Chemistry	Percentage of Improvement	Results
Resource Used	Atom Economy	NA	
	Waste Prevention	<div><div></div></div> 32%	Reduced quantity of raw materials
	Reduce Derivatives	NA	
	Renewable Feedstocks Use	<div><div></div></div> 11%	Reduced auxiliary chemicals and solvent
	Real-Time Pollution Prevention	No Change	
	Catalyst	No Change	
Human & Environmental Hazards Reduction	Energy Efficiency Design	<div><div></div></div> 14%	Reduced chemical processing
	Less Hazardous Chemical Synthesis	<div><div></div></div> 21%	Reduced quantities of reactants
	Safer Chemical Design	<div><div></div></div> 8%	Lower toxicity with fewer raw materials
	Safer Solvents and Auxiliaries	<div><div></div></div> 22%	Reduced quantity of organic solvent
	Design for Degradation	No Change	
	Inherently Safer Chemical for Accident Prevention	<div><div></div></div> 21%	Minimized reactivity risk

TOTAL PERCENT IMPROVEMENT

23%

AGGREGATE SCORE

0 = Most Desirable



Re-engineered Score ← 0

Previous Score ← 13

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